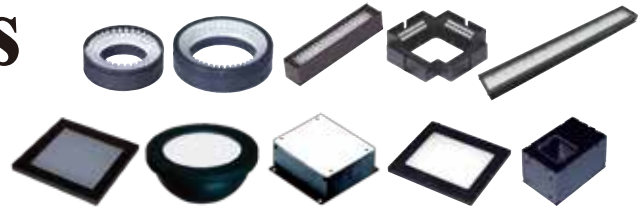
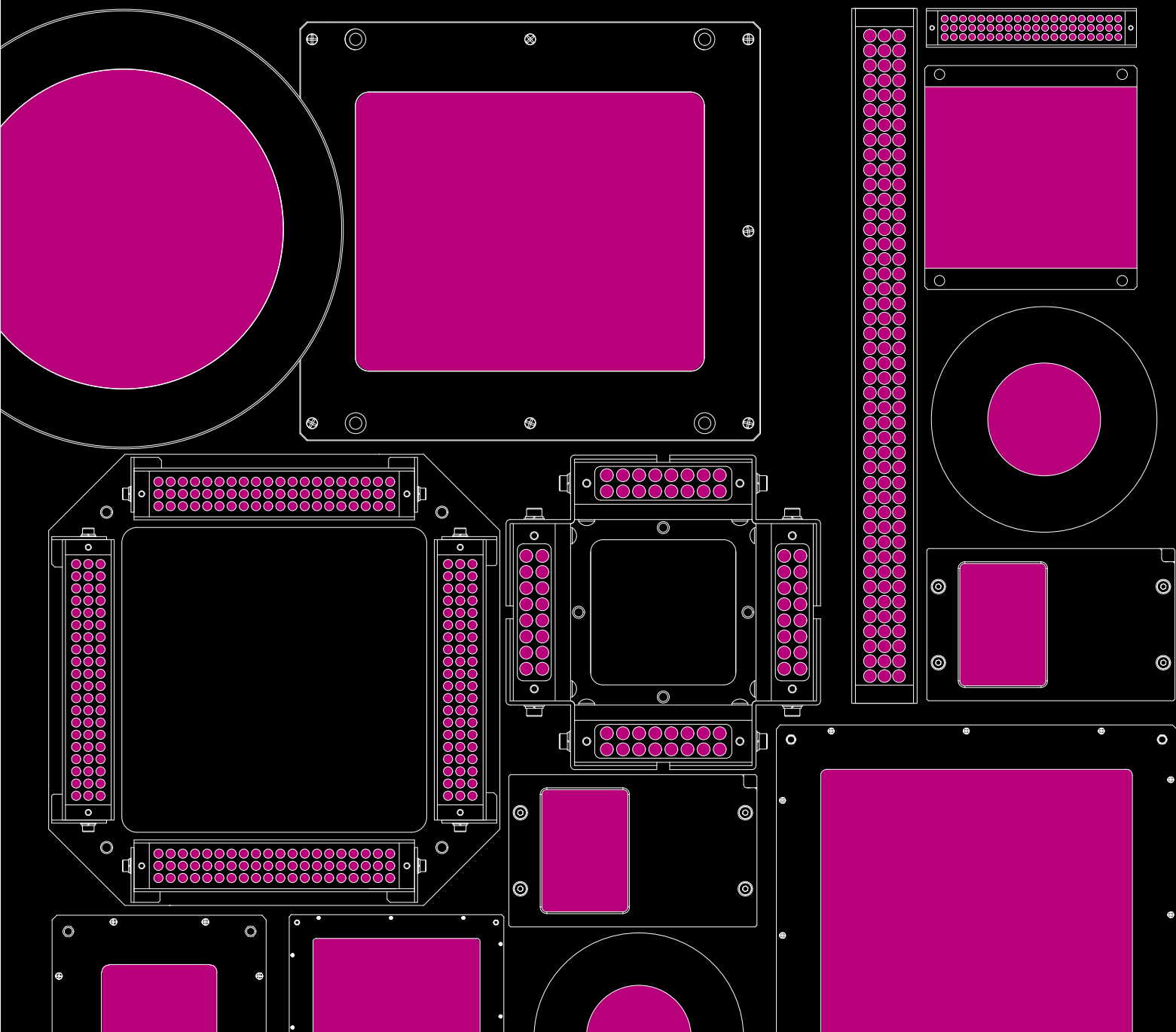


# Infrared LED Lights Product Lineup



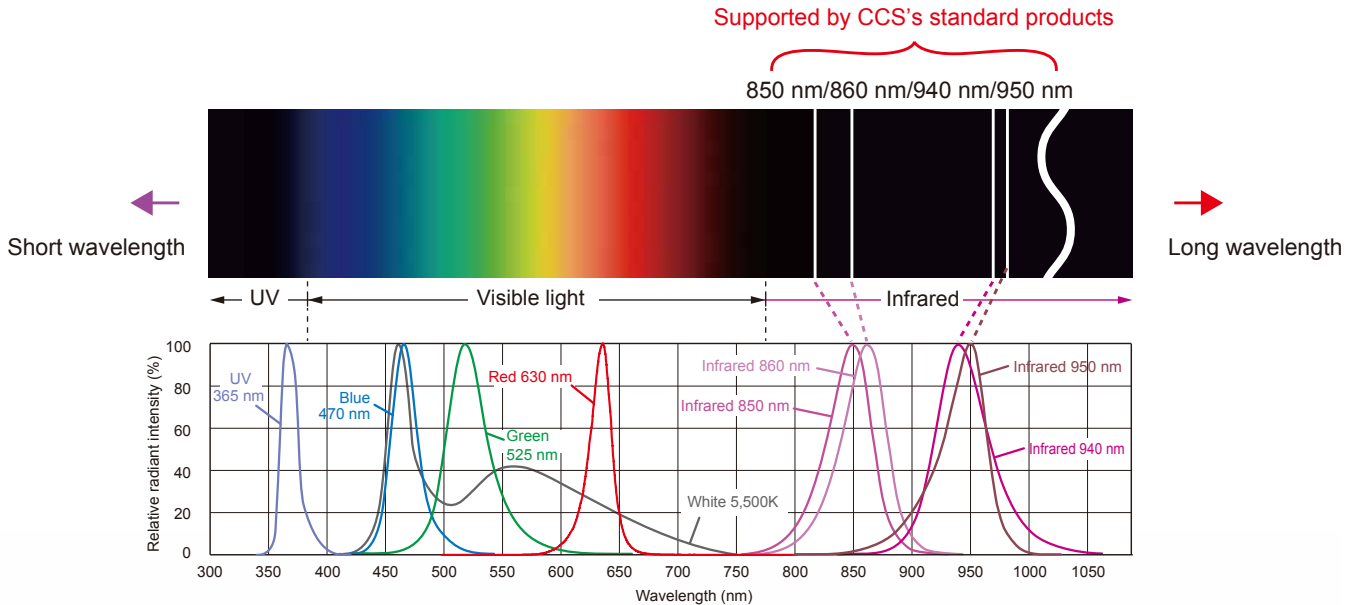
**Abundant lineup, total of 56 models**

**Available for various applications**



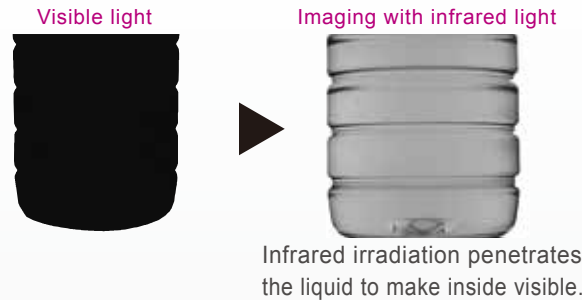
## What is Infrared Light?

Infrared light is light that has a wavelength longer than that of visible red light and cannot be seen by the human eye. Compared to visible red light, infrared light has a low scattering rate and high transmittance rate, and therefore is used in imaging which penetrates printed patterns or liquids.



### Features (1)

#### Penetration

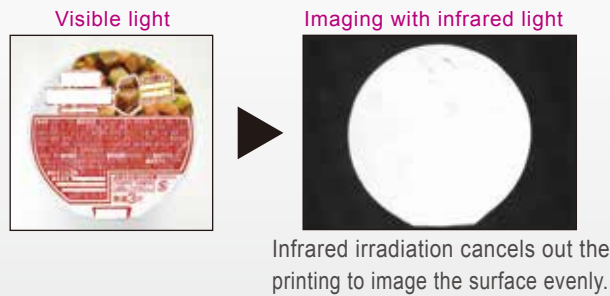


#### Application examples

- Foreign material detection by penetrating the liquid
- Appearance inspection by cancelling the surface printings
- Contents inspection for the food package
- Various inspections utilizing a difference in spectral reflectance and more

### Features (2)

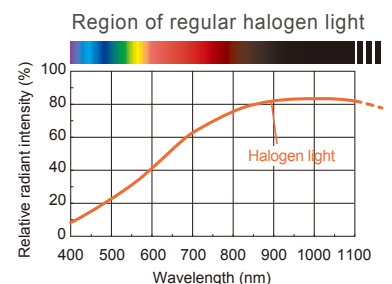
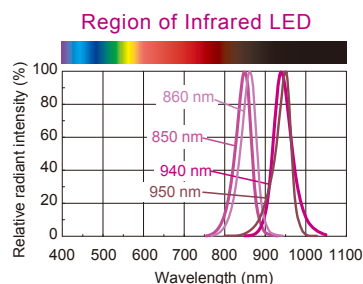
#### Cancellation



## Merits

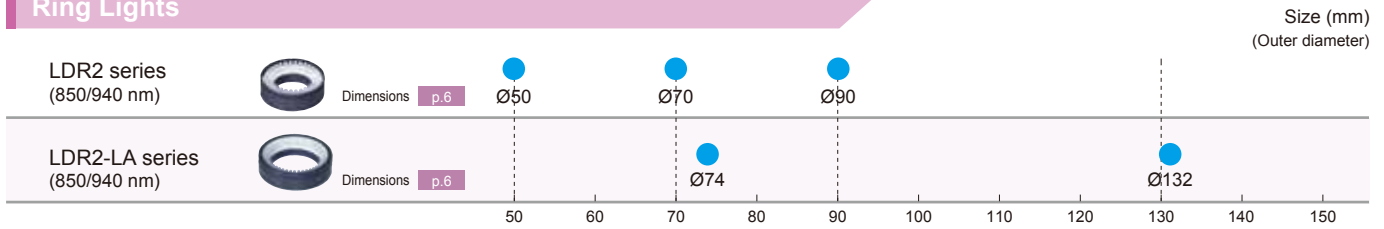
	Infrared LED	Regular halogen light
Irradiation heat	Extremely low	Heat-generating
Influence on the workpiece	Small heat damage	Huge heat damage

Irradiation of the Infrared LED includes only the energy of specific region of wavelength, so that the irradiation heat is extremely low compared to the halogen lights and gives less damage on the workpiece.

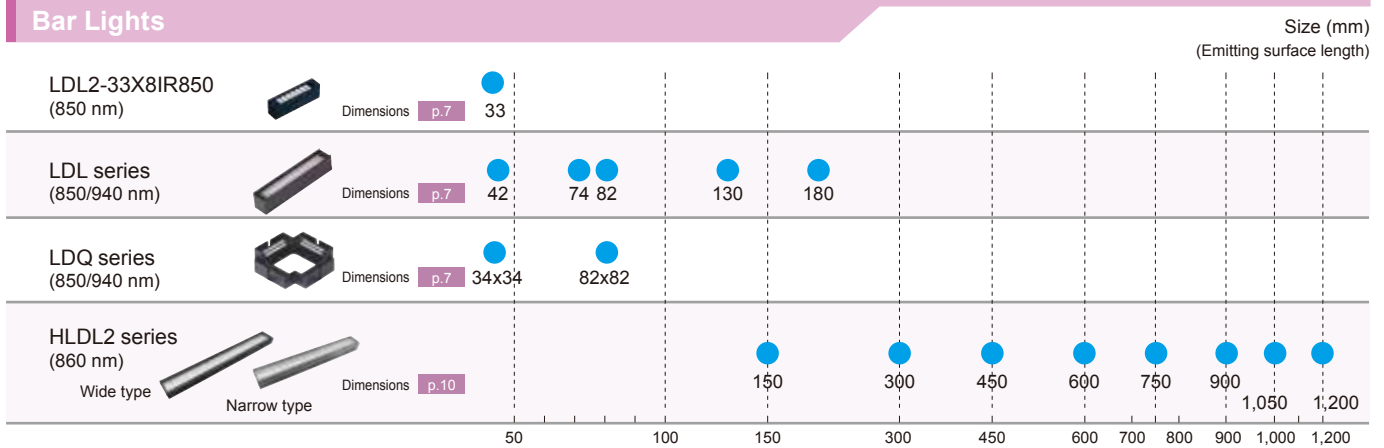


# Total of 56 Models CCS has an extensive lineup of Infrared Lights.

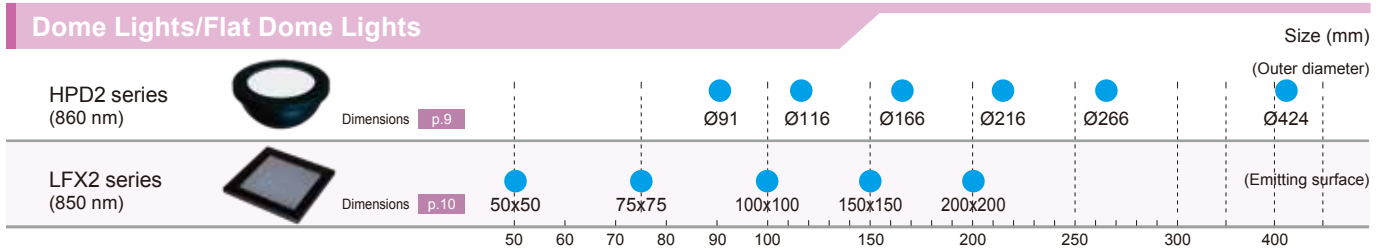
## Ring Lights



## Bar Lights



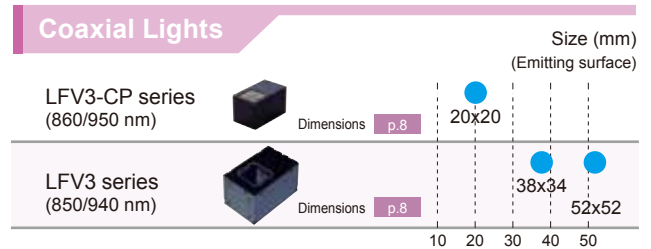
## Dome Lights/Flat Dome Lights



## Flat Lights



## Coaxial Lights



\* The wavelengths of the LFX3-CP series are different from those of the LFX3 series.

If you need a wavelength of 1,000 nm or more, please contact your CCS sales representative about the custom product.

## Ready for the test with infrared light over 1,000 nm wavelength

CCS is deploying infrared-sensitive CCD cameras in the testing rooms where you can perform workpiece tests directly for yourself using our LED Lights. Please feel free to make an appointment. We are looking forward to helping you.

Near-infrared CCD camera



Optimal for infrared imaging

### Specifications

- ABA-0031R-GE (manufactured by AVALDATA)
- InGaAs sensor
- Wavelength: 950 to 1,700 nm
- 640 × 512 pixels
- Gig-E vision
- C mount



Our personalized staff will be happy to suggest the lighting solution for getting optimal images.

## ● Imaging examples

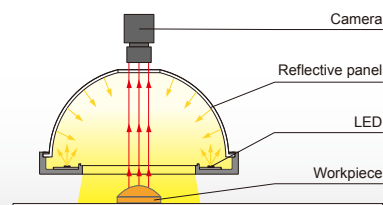
Various applications utilizing characteristics of the infrared light

### Imaging the appearance of food container



Light from the surface-mounted LED is scattered inside of the dome-shaped reflective panel. The scattered light from the wide uniform region is illuminated onto the workpiece surface evenly.

#### ■ HPD2 series



#### Workpiece



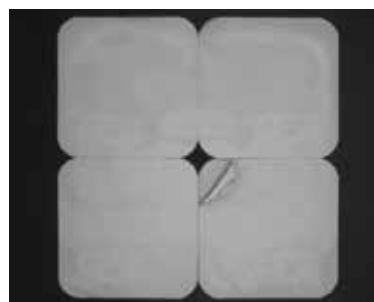
Food container

#### Visible light Dome Light



Imaging with visible light captures characters and patterns on the container.

#### Infrared HPD2-400IR860



Imaging with infrared light erases the characters and patterns on the container, and captures the turning up of the cover.

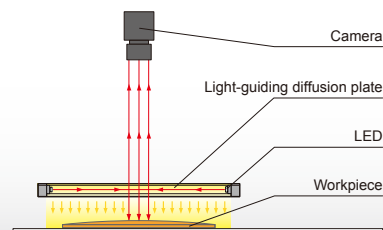
\* This workpiece was processed by CCS for sample imaging.

### Imaging the foreign materials in food product



The dot pattern on the surface of the light-guiding diffusion plate controls the diffusion and transmission of the illuminated light. It can illuminate uniform diffused light onto the workpiece.

#### ■ LFX2 series

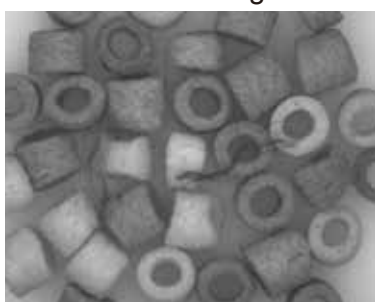


#### Workpiece



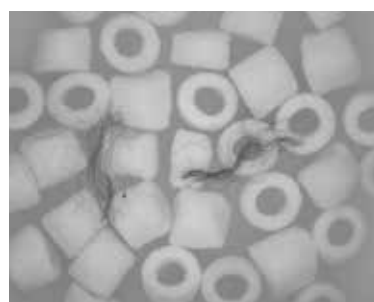
Snack confectionery

#### Visible light Dome Light



It is difficult to capture the foreign materials with visible light imaging.

#### Infrared LFX2-200IR850



Imaging with infrared light cancels the difference in color density and captures the foreign materials.

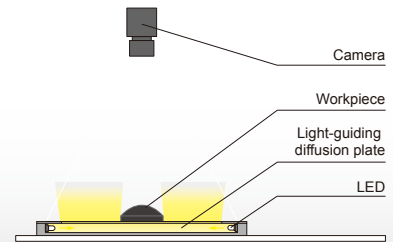
\* This workpiece was processed by CCS for sample imaging.

## Imaging the foreign materials in disinfectant product



LEDs embedded around the outside of a square light-guiding diffusion plate. Diffused illumination from a flat emitting surface.

### LFL series



### Workpiece



Disinfectant product

### Visible light Flat Light



It is difficult to check the inside with visible light imaging.

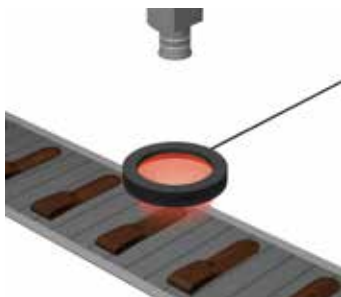
### Infrared LFL-100IR940



Imaging with infrared light penetrates the liquid and captures the foreign materials.

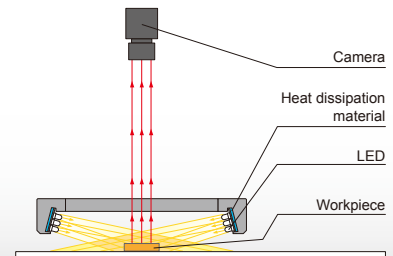
\* This workpiece was processed by CCS for sample imaging.

## Imaging the appearance of leatherware



By mounting LEDs on a flexible circuit board in a steep angle, it becomes possible to converge light in the center section from a low position.

### LDR2-LA series



### Workpiece



Leatherware

### Visible light Ring Light



The leather and the threads are of the same color, so that it is difficult to capture the stitching.

### Infrared LDR2-132IR2-850-LA



Infrared light penetrates the dye to highlight the threads and captures the stitching.



## Infrared Lights IR series have been renewed

### Features

- (1) **Unified 24 VDC input** All models are 24 VDC input and the same Control Unit is applicable for the Light Unit of equal size, regardless of the LED color such as red, white, blue, green, ultraviolet, and infrared.
- (2) **Revamped lineup** New size has been supported by the Flat Lights. Coaxial Lights have been changed to the latest LFBV3 series.
- (3) **Improved output (940 nm type)** State of the art LEDs improved the emitting efficiency. Increased output is 1.5 times the output of the previous models. Available for wider range of applications.

### IR series Specifications of the previous IR series (Scheduled to be discontinued)

Model name	Peak wavelength	Input voltage	Power consumption	Weight
LDR2-50IR850	850 nm	12 V	3.8 W	50 g
LDR2-50IR940	940 nm			
LDR2-70IR850	850 nm		7.6 W	130 g
LDR2-70IR940	940 nm			
LDR2-90IR850	850 nm		14 W	170 g
LDR2-90IR940	940 nm			
LDR2-74IR850-LA	850 nm		5.7 W	90 g
LDR2-74IR940-LA	940 nm			
LDR2-132IR850-LA	850 nm		16 W	270 g
LDR2-132IR940-LA	940 nm			
SQR-56IR850	850 nm		3.8 W	80 g
SQR-56IR940	940 nm			
LDL-42X15IR850	850 nm		1.9 W	40 g
LDL-42X15IR940	940 nm			
LDL-74X27IR850	850 nm		6.9 W	80 g
LDL-74X27IR940	940 nm			
LDL-82X15IR850	850 nm		3.8 W	60 g
LDL-82X15IR940	940 nm			
LDL-130X15IR850	850 nm	6.1 W	90 g	
LDL-130X15IR940	940 nm			
LDL-180X16IR850	850 nm	8.4 W	110 g	
LDL-180X16IR940	940 nm			
LDQ-78IR850	850 nm	6.1 W	110 g	
LDQ-78IR940	940 nm			
LDQ-150IR850	850 nm	16 W	530 g	
LDQ-150IR940	940 nm			
LDL-100X100IR850	850 nm	24 V	21 W	650 g
LDL-100X100IR940	940 nm			
LFL-100IR850	850 nm	12 V	5.3 W	220 g
LFL-100IR940	940 nm			
LFV2-50IR850	850 nm	8.4 W	260 g	
LFV2-50IR940	940 nm			

### IR2 series Specifications of the latest IR2 series

Model name	Peak wavelength	Input voltage	Power consumption	Weight	Overdriving(Strobing)
LDR2-50IR2-850	850 nm	24 V	3.8 W	50 g	Applicable
LDR2-50IR2-940	940 nm				
LDR2-70IR2-850	850 nm		7.6 W	130 g	Applicable
LDR2-70IR2-940	940 nm				
LDR2-90IR2-850	850 nm		14 W	170 g	Applicable
LDR2-90IR2-940	940 nm				
LDR2-74IR2-850-LA	850 nm		6.9 W	90 g	Applicable
LDR2-74IR2-940-LA	940 nm				
LDR2-132IR2-850-LA	850 nm		16 W	270 g	Applicable
LDR2-132IR2-940-LA	940 nm				
LDL-42X15IR2-850	850 nm		2.3 W	40 g	Applicable
LDL-42X15IR2-940	940 nm				
LDL-74X27IR2-850	850 nm		6.9 W	80 g	Applicable
LDL-74X27IR2-940	940 nm				
LDL-82X15IR2-850	850 nm		3.8 W	60 g	Applicable
LDL-82X15IR2-940	940 nm				
LDL-130X15IR2-850	850 nm		6.1 W	90 g	Applicable
LDL-130X15IR2-940	940 nm				
LDL-180X15IR2-850	850 nm	8.4 W	110 g	Applicable	
LDL-180X15IR2-940	940 nm				
LDQ-78IR2-850	850 nm	6.1 W	110 g	Applicable	
LDQ-78IR2-940	940 nm				
LDQ-150IR2-850	850 nm	16 W	530 g	Applicable	
LDQ-150IR2-940	940 nm				
LDL-60X60IR2-850	850 nm	7.6 W	140 g	Applicable	
LDL-60X60IR2-940	940 nm				
LDL-100X100IR2-850	850 nm	21 W	650 g	Applicable	
LDL-100X100IR2-940	940 nm				
LFL-100IR2-850	850 nm	7.6 W	260 g	Applicable	
LFL-100IR2-940	940 nm				
LFV3-CP18IR2-860	860 nm	2.6 W	70 g	Applicable	
LFV3-CP18IR2-950	950 nm				
LFV3-35IR2-850(A)*1	850 nm	3.1 W	175 g	Applicable	
LFV3-35IR2-940(A)*1	940 nm				
LFV3-50IR2-850(A)*1	850 nm	9.1 W	335 g	Applicable	
LFV3-50IR2-940(A)*1	940 nm				

\* The wavelengths of the LFV3-CP series are different from those of the LFV3 series.

\*1 The suffix "(A)" has been added to the end of several model names, e.g. "LFV3-35IR2-850(A)".  
has been changed to "LFV3-35IR2-850(A)".

Reason: Due to part manufacturer's circumstances, some optical parts were expected to become difficult to obtain. CCS has changed these parts with those of comparable performance. Effect on functions and performance: The functions and performance of the Light Units have not been affected.

Extension cable	CB series, RCB series
Applicable Control Unit	PD2/PSB/BB series

\* The LDL-100X100IR850/940 are 24 VDC input.

Extension cable	FCB series, FRCB series
Applicable Control Unit	PD3/PD2/POD/PTU2/PSB/BB series, CC-ST-1024

\* Refer to the back cover for other specifications.

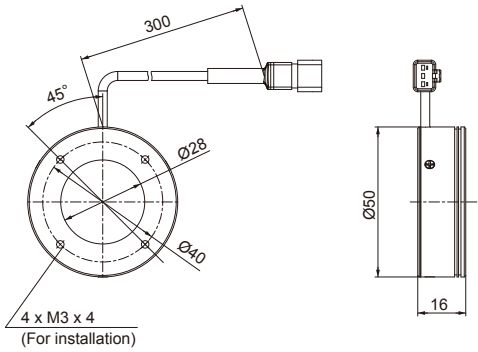
# ● Dimensions (mm)

## Ring Lights LDR2 series

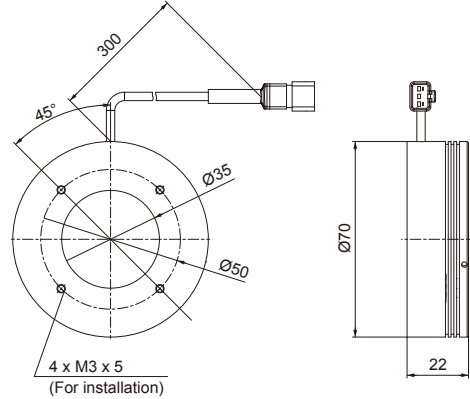
Specifications [p.5](#)



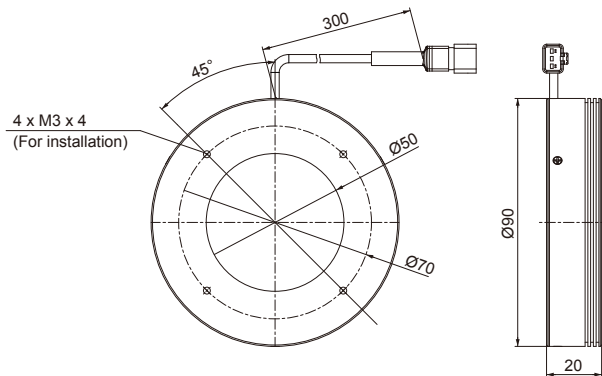
LDR2-50IR2-850/-940



LDR2-70IR2-850/-940



LDR2-90IR2-850/-940

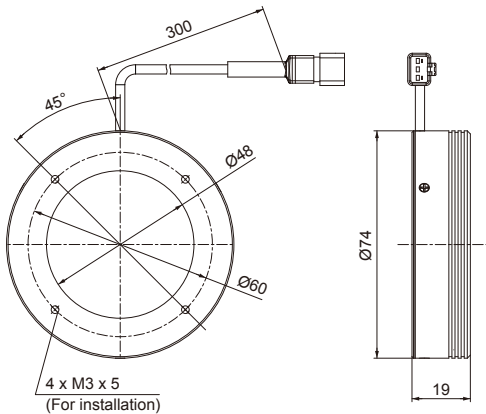


## Low-angle Ring Lights LDR2-LA series

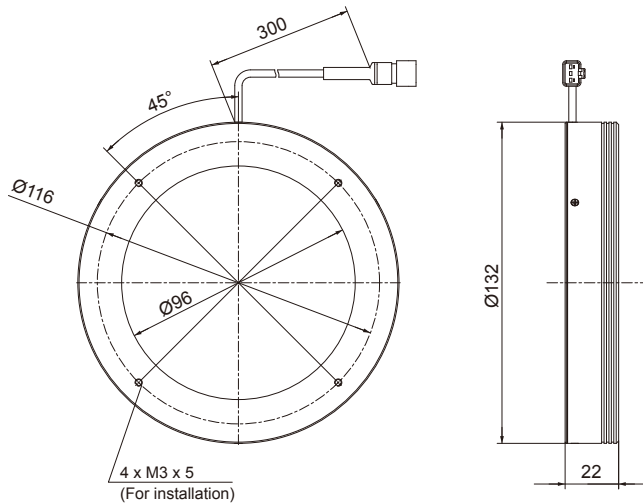
Specifications [p.5](#)



LDR2-74IR2-850-LA/-940-LA



LDR2-132IR2-850-LA/-940-LA



We have various materials.

[PDF Drawings](#)

[DXF Drawings](#)

[3D CAD](#)

[Instruction Guides](#)

[Product Filters](#)

Download here.  
<http://www.ccs-grp.com/dl/>

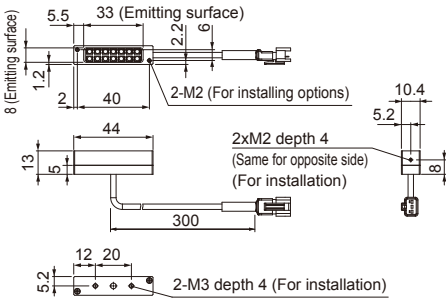
# Dimensions (mm)

## Bar Lights LDL series

Specifications [p.5](#)

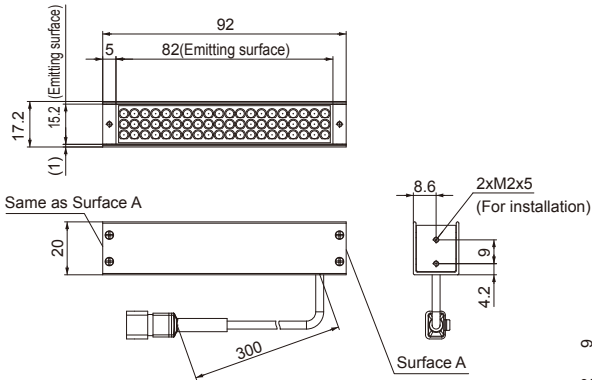


### LDL2-33X8IR850

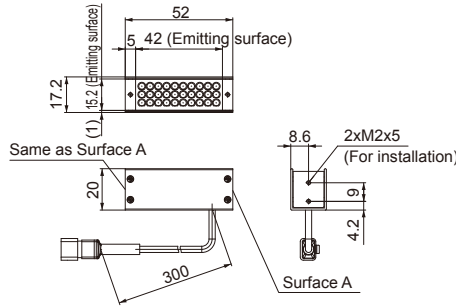


Model name	Peak wavelength	Input voltage	Power consumption	Weight
LDL-33X8IR850	850 nm	24 V	1.3 W	20 g

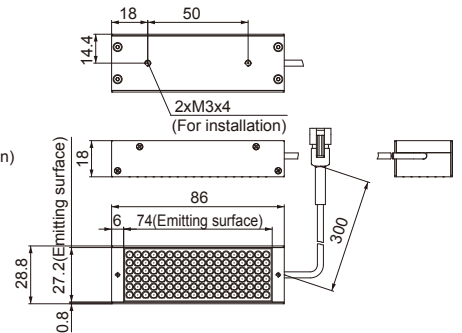
### LDL-82X15IR2-850/-940



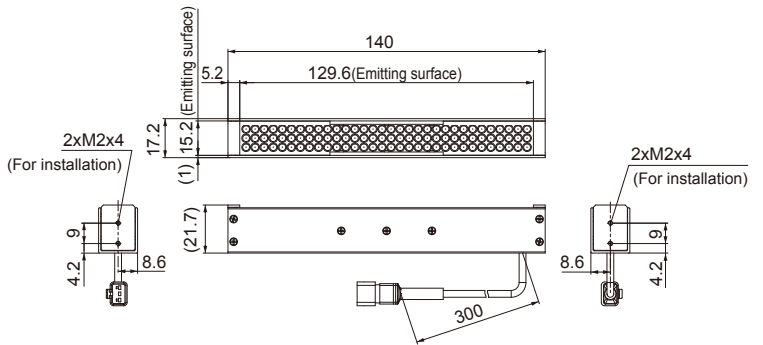
### LDL-42X15IR2-850/-940



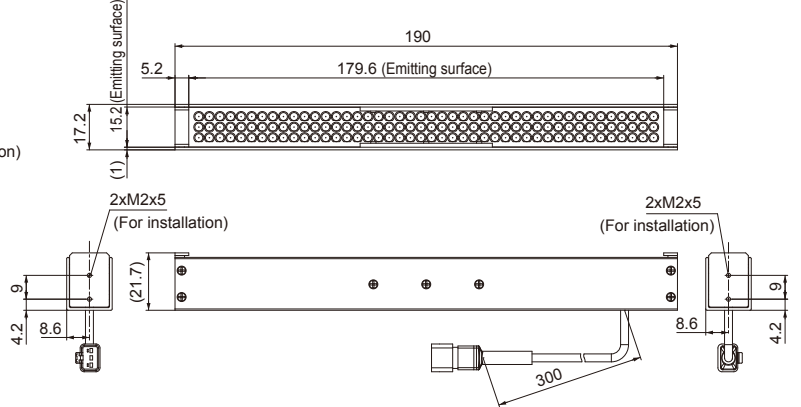
### LDL-74X27IR2-850/-940



### LDL-130X15IR2-850/-940



### LDL-180X15IR2-850/-940

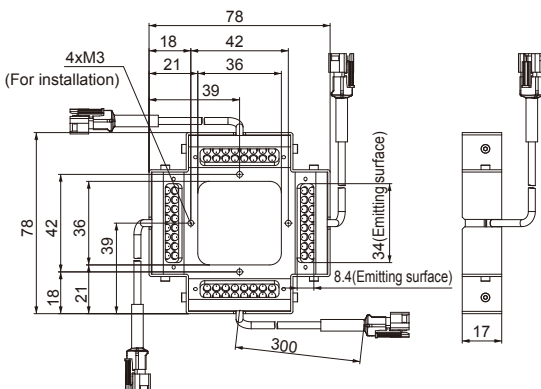


## Bar Lights (4-way irradiation) LDQ series

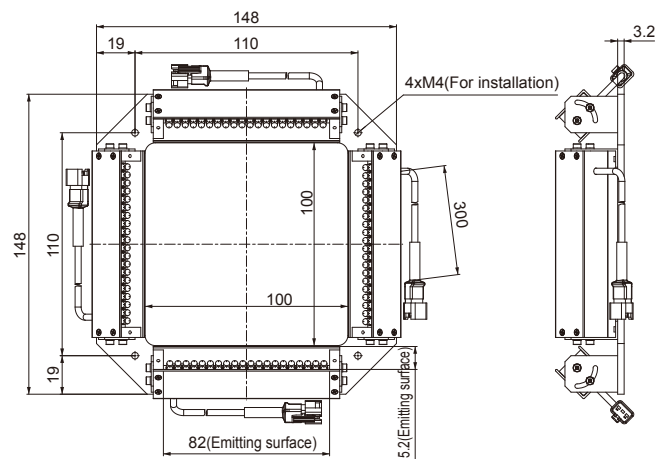
Specifications [p.5](#)



### LDQ-78IR2-850/-940



### LDQ-150IR2-850/-940



Refer to our website for product details.

CCS IR

Search



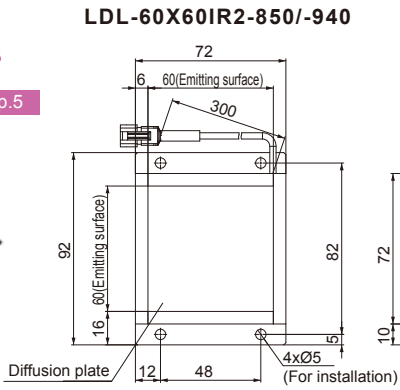
Use a search engine.

You can also use your smartphone or cell phone.

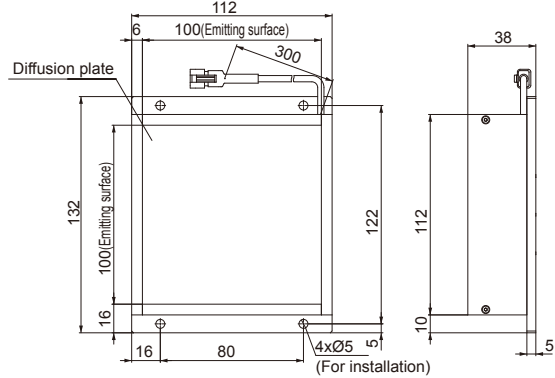


**Flat Lights  
LDL series**

Specifications [p.5](#)



**LDL-100X100IR2-850/-940**

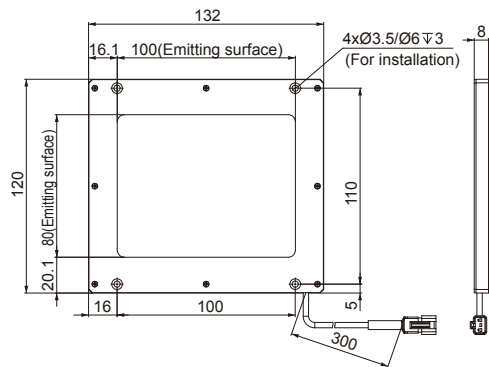


**Flat Lights (Thin type)  
LFL series**

Specifications [p.5](#)



**LFL-100IR2-850/-940**

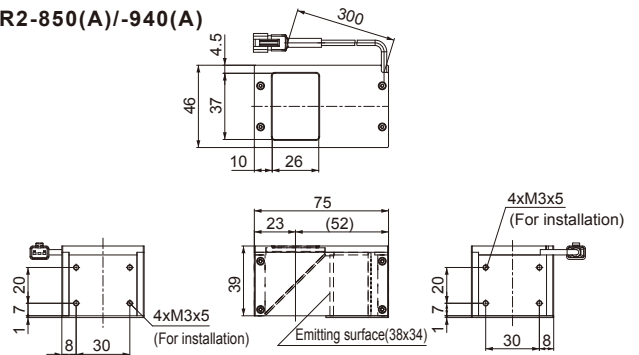


**Coaxial Lights  
LFB3 series**

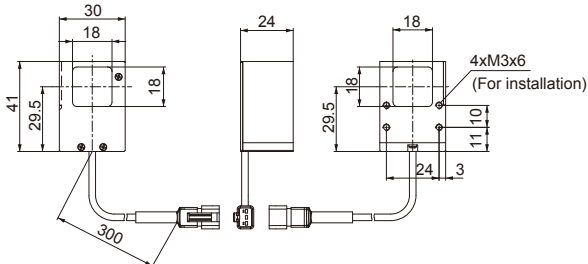
Specifications [p.5](#)



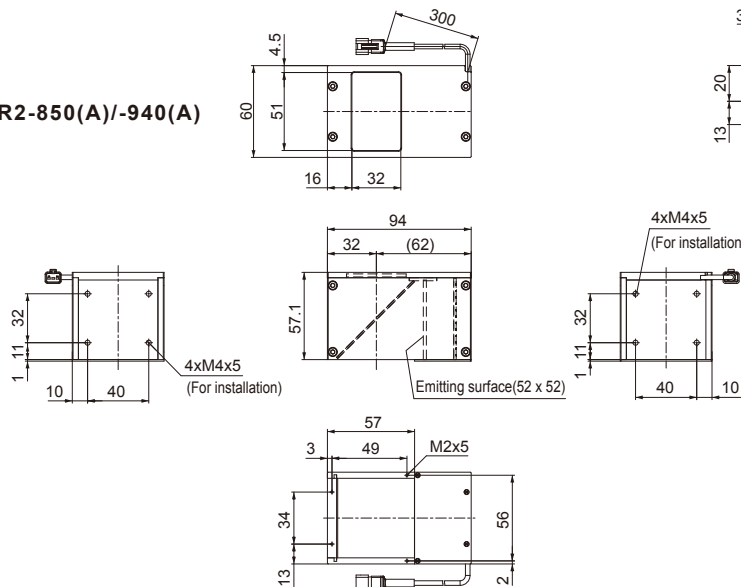
**LFB3-35IR2-850(A)/-940(A)**



**LFB3-CP18IR2-860/-950**



**LFB3-50IR2-850(A)/-940(A)**

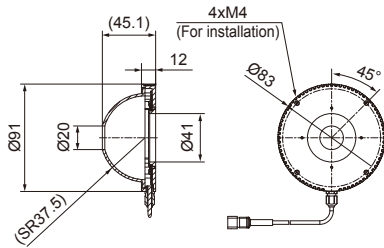


# ● Dimensions (mm)

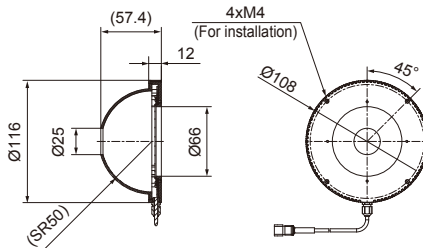
## Dome Lights HPD2 series



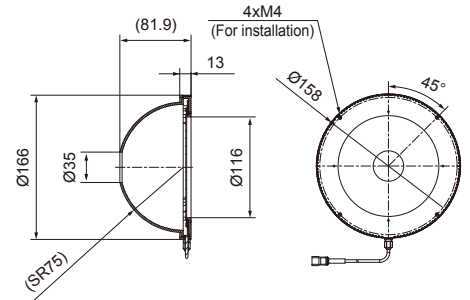
HPD2-75IR860



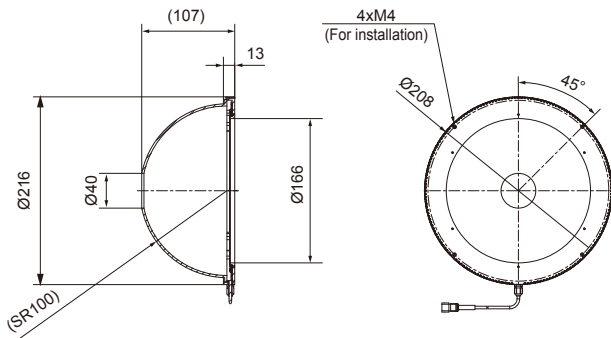
HPD2-100IR860



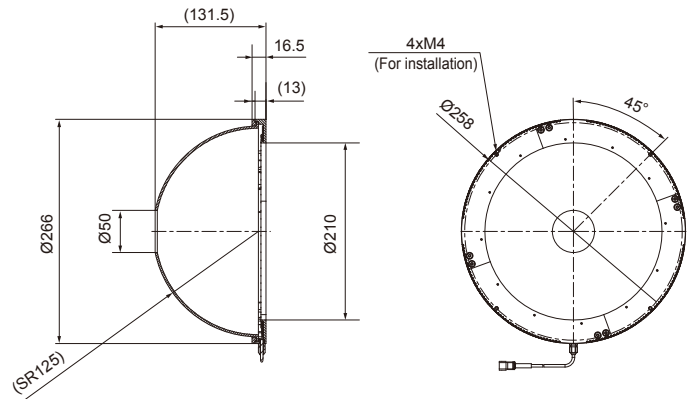
HPD2-150IR860



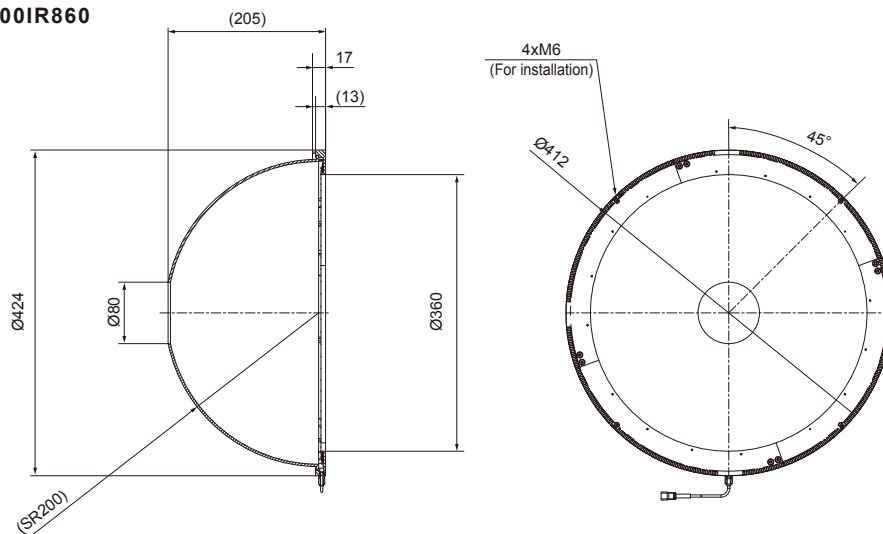
HPD2-200IR860



HPD2-250IR860



HPD2-400IR860



Model name	Peak wavelength	Input voltage	Power consumption	Weight	Model name	Peak wavelength	Input voltage	Power consumption	Weight
HPD2-75IR860	860 nm	24 V	12 W	140 g	HPD2-200IR860	860 nm	24 V	46 W	460 g
HPD2-100IR860			23 W	160 g	HPD2-250IR860			650 g	
HPD2-150IR860			35 W	285 g	HPD2-400IR860			1,300 g	

Refer to our website for product details.

CCS IR

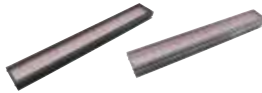
Search



You can also use your smartphone or cell phone.

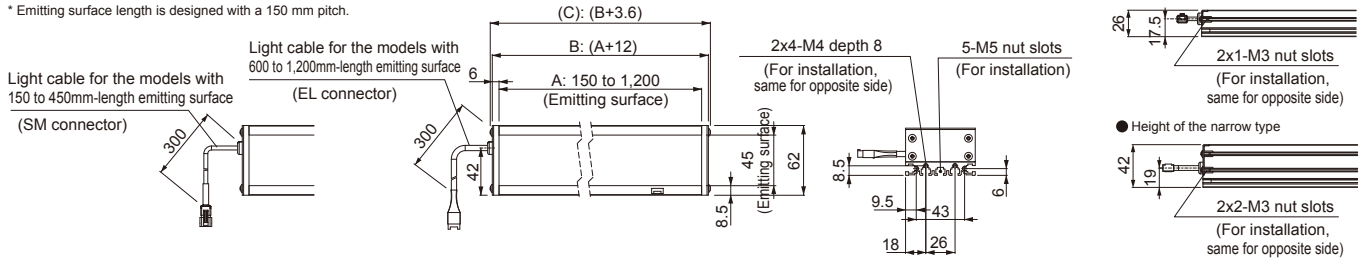
Use a search engine.

## Large Bar Lights HLDL2 series



### HLDL2-(Emitting surface length)x45IR-DF-N/-W

\* Emitting surface length is designed with a 150 mm pitch.

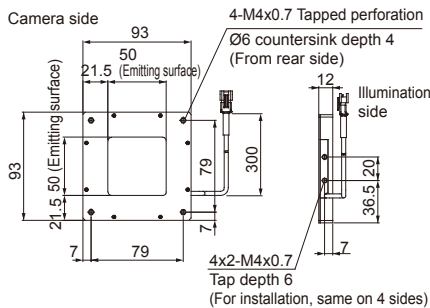


Model name (Narrow type)	Peak wavelength	Input voltage	Power consumption	Weight	Model name (Wide type)	Peak wavelength	Input voltage	Power consumption	Weight
HLDL2-150X45IR-DF-N	860 nm	24 V	12 W	390 g	HLDL2-150X45IR-DF-W	860 nm	24 V	12 W	300 g
HLDL2-300X45IR-DF-N			24 W	770 g	HLDL2-300X45IR-DF-W			24 W	590 g
HLDL2-450X45IR-DF-N			36 W	1,160 g	HLDL2-450X45IR-DF-W			36 W	880 g
HLDL2-600X45IR-DF-N			48 W	1,540 g	HLDL2-600X45IR-DF-W			48 W	1,170 g
HLDL2-750X45IR-DF-N			60 W	1,930 g	HLDL2-750X45IR-DF-W			60 W	1,460 g
HLDL2-900X45IR-DF-N			72 W	2,310 g	HLDL2-900X45IR-DF-W			72 W	1,750 g
HLDL2-1050X45IR-DF-N			84 W	2,700 g	HLDL2-1050X45IR-DF-W			84 W	2,040 g
HLDL2-1200X45IR-DF-N			96 W	3,080 g	HLDL2-1200X45IR-DF-W			96 W	2,330 g

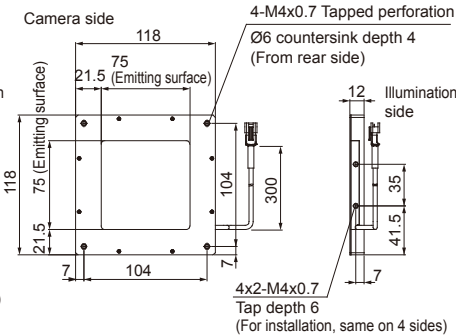
## Flat Dome Lights LFX2 series



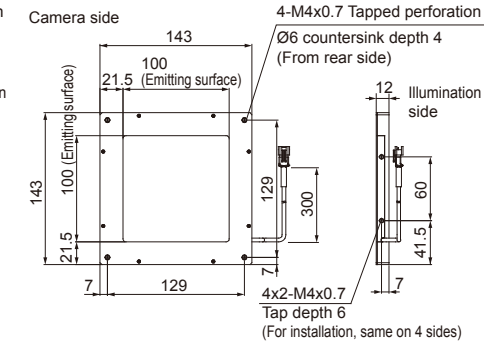
### LFX2-50IR850



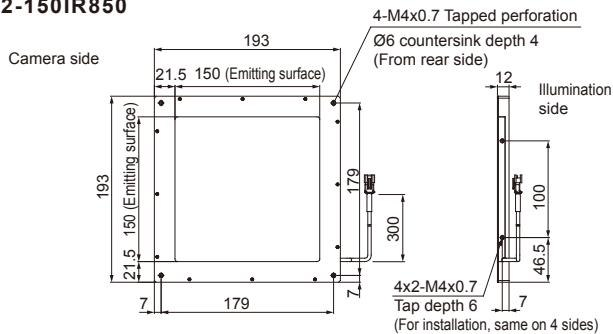
### LFX2-75IR850



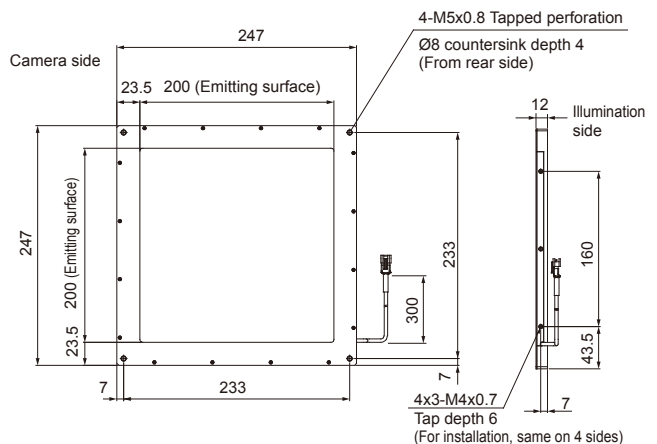
### LFX2-100IR850



### LFX2-150IR850

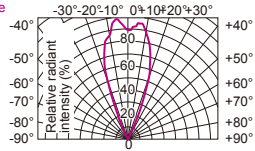
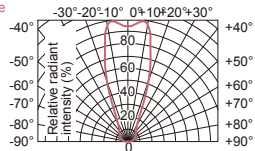
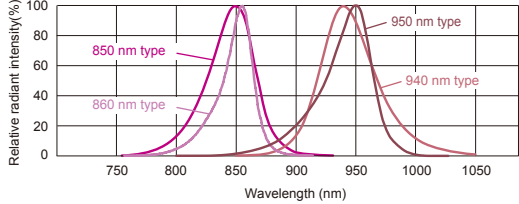


### LFX2-200IR850



Model name	Peak wavelength	Input voltage	Power consumption	Weight
LFX2-50IR850	850 nm	24 V	6.6 W	180 g
LFX2-75IR850			14 W	270 g
LFX2-100IR850			14 W	350 g
LFX2-150IR850			20 W	570 g
LFX2-200IR850			27 W	920 g

## Common specifications

LED color	Infrared	Cable length	300 mm
Peak wavelength (typ.)	850 nm(end of model name: 850)/860 nm(end of model name: 860, HLDL2 series)/ 940 nm(end of model name: 940)/950 nm(end of model name: 950)	Operating environment	0 to 40°C, Humidity: 20 to 85%RH (with no condensation)
Input voltage (max.)	24 VDC	Storage environment	-20 to 60°C, Humidity: 20 to 85%RH (with no condensation)
Connector	SM connector(SMR-03V-B)/EL connector(ELP-02V) *1	Cooling method	Natural air-cooling
Polarity/signal	SM connector(1: (+), 2: NC, 3: (-))/EL connector(1: (+), 2: (-))	Directional characteristics • LDR2 series • LDR2-LA series • LDL series • LDQ series	850 nm type 
CE marking	Safety standard: EN62471 compliant		940 nm type 
Environmental regulation	RoHS compliant		
Spectral distribution			

\* These data are for reference only. Actual values may vary.

\*1 You can specify the connector of the Light Unit cable when you place an order. See below for details.

## M12 Connector and Flying Leads Light Unit Cables are now available

For example, to order the “ LDR2-50IR850 ” with an M12 connector attached, specify the model name as “ **LDR2-50IR850-M12** ”.

### 4-pin M12 Socket Connectors



Cable Length: 300 mm

**Model name :**  
standard model name  
+ “ **-M12** ”

**Polarity & Signal :**  
1 : ( + 24 VDC)  
2 : No Connection  
3 : ( - GND)  
4 : No Connection

### Flying Leads



Cable Length: 2,000 mm

**Model name :**  
standard model name  
+ “ **-FL** ”

**Polarity & Signal :**  
Anode( + )Brown/  
Cathode( - )Blue

## Custom ordered products

Please contact your CCS sales representative about the specifications which are not satisfied by the standard products.

### Example

**Wavelength change**

Implementing the LEDs to achieve  
more than 1,000 nm-wavelength

Feel free to contact us about any other requests such as resizing the emitting surface, cable length, installation structure and so on.

CCS is deploying infrared-sensitive CCD cameras in the testing rooms where you can perform workpiece tests directly for yourself using our LED Lights. Please feel free to make an appointment. We are looking forward to helping you.

- For using infrared products

### CAUTION

- Do not expose human eyes to infrared radiation. Also, make known to all personnel concerned the risk of infrared radiation.
- When you see the LEDs of the product, you may find some LEDs lit and others do not. This is because irradiation from the LEDs sometimes include visible light. The LED emits infrared radiation even when it seems not to light, so that do not look at the radiating surface of the product directly by the naked eye. To check out the lighting failure of the LED, use a camera to do it by indirect means. You can also check it out through an LCD display of the general-purpose digital camera or mobile phone.

- “CCS”, “LIGHTING SOLUTION”, “LDR”, “LDL”, “LDQ”, “HLDL”, “LFX”, “HPD”, “LFL”, and “LFV” are registered trademarks or trademarks of CCS Inc.

### CAUTION

- To ensure proper and safe use of the product, please read the Instruction Guide completely before using the product.
- The design and specifications of this product are subject to change without notification for product improvement.
- The workpiece imaging examples included in this pamphlet are intended to serve only as references to help you select a suitable Light Unit. Please verify the functionality and conditions required for your particular application before you make a final selection. The sample workpieces used in this pamphlet have been processed specifically for sample imaging. They are not intended to represent product quality and performance.

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