



# **Presenting the Second-Generation HLV Series!**

-High-Luminosity LED Spotlight Series for Replacing Halogen Light Sources-



# High luminosity spotlights **HLV series**

# The Replacement for Halogen Light Sources. Upgrade



# Why HLV spotlights are better than halogen lights High Contrast Selectable light colors with the high contrast imaging according to the object characteristics. Easy Guidance Easy cabling with a great deal of flexibility. Compact Size Saving space by lightweight and extremely compact housing. Cost Effectivens Long life span saves maintenance cost. Exercision Eco-friendly through low power consumption and less heat generation.

# Selecting the proper wavelength/color according to the object characteristics provides high contrast image

### Comparison of Spectral Characteristics - Halogen vs HLV series

4 colors are available. LED(R·G·B)is monochromatic light, so a clear image can be captured without being influenced by color aberration.





### Contrast Comparison - Halogen vs HLV series

A range of LED colors unlike Halogen, is selectable from four different LED colors according to the work applications.



# to the New, Second Generation HLV Series of High-Luminosity LED Spotlights!

### Long life span, less power consumption, saving time and maintenance costs!

### Life span comparison - Halogen vs HLV series



### Change in Brightness Comparison -- Halogen Lamp vs HLV Series



### Compact design to save space

The compact housing of HLV-14 series is perfect for applications in a narrow space.



\*Do not connect the HLV-14-PJ series to a conventional PLV power supply

### Two types of tip diameter Ø8 and Ø12



Two types of tip diameter Ø8 and Ø12 allow direct insertion into existing coaxial lenses.

**RoHS-compliant products** 

Two advantages of using halogen light sources are low initial costs and the ability to select the light guide best suited to the application. However, with a service life ranging from as short as 50 hours to an average of about 2,000 hours, halogen lamps require frequent, labor intensive maintenance in the form of replacement and adjustment, resulting in a substantial cost in manhours as well as losses due to production line downtime. LEDs, on the other hand, have a service life of 30,000 hours minimum, more than 10 times that of halogen lamps. Moreover, you don't have to worry about sudden lamp burnout, as you do with halogen lamps, and LEDs can be precisely controlled. With LED illumination, you can expect a return on the total running cost within a few years, and enjoy stable use for an extended period of time.

### Specifications : HLV-14-PJ / HLV-24 / HLV-24-1220

Model		HLV-14RD-PJ	HLV-14GR-PJ	HLV-14BL-PJ	HLV-14SW-PJ	HLV-24RD	HLV-24GR	HLV-24BL	HLV-24SW	HLV-24RD-1220	HLV-24GR-1220	HLV-24BL-1220	HLV-24SW-1220
Max power consumptio	n	1.0W		1.1W		1.4W 1.6W		1.4W		1.6W			
LED color		Red	Green	Blue	White	Red	Green	Blue	White	Red	Green	Blue	White
	max.	645nm	550nm	490nm	10000K	645nm	550nm	490nm	10000K	645nm	550nm	490nm	10000K
Dominant wavelength	typ.	627nm	530nm	470nm	5500K	627nm	530nm	470nm	5500K	627nm	530nm	470nm	5500K
or color temperature	min.	620.5nm	520nm	460nm	4500K	620.5nm	520nm	460nm	4500K	620.5nm	520nm	460nm	4500K
Half radius of emission wavel	ength	20nm	35nm	25nm	-	20nm	35nm	25nm	-	20nm	35nm	25nm	-
Case material		Aluminum											
Cable		0.3m											
Connector			SMR-03V-B										
Polarity, signal		1 - Signal (R) pink; 2 - Anode (+), brown; 3 - Cathode (-) blue											
Usage environment			Temperature 0 to 40°C, humidity 20 to 85% (with no condensation)										
Storage environment					Tempera	ture -20 to 60	)°C, humidity	y 20 to 85% (	with no cond	ensation)			
Weight			2	5g					5	0g			
*Do not connect the HLV-14-P	J series to a	conventional PL	V power supply	Excessive curre	nt will lead to n	alfunction. Whe	n an older-type l	HLV-14 spotligh	t is connected to	a PJ power supp	oly, Low range l	ight adjustment i	s not possible.

\*Do not connect the HLV-14-PJ series to a conventional PLV power supply. Excessive current will lead to malfunction. When an older-type HLV-14 spotlight is connect
Dimensional Diagrams: HLV-14-PJ / HLV-24 / HLV-24-1220

HLV-14RD-PJ/GR-PJ/BL-PJ/SW-PJ







# High luminosity spotlights **HLV** series

# The New Ultra-Powerful HLV-24-3W



### Unique Technology Achieves Highly Uniform, High-Luminosity Condensed Light

### A CCS designed condenser lens and rod lens combine to emit highly uniform, high-luminosity condensed light.

Cross-sectional View of the HLV-24-3W Patent Pendin



LED (HLV-27) vs HLV-24RD/HLV-24-3W

ation 1st HLV-27-R 1.25 times 2nd HLV-24RD 1st HI V-27-BL 2nd HLV-24BL-3W 1st HLV-27-GR 2nd HI V-24GR-3W 150 HLV-27-SW 2nd HLV-24SW-3W 50 100 150 200 250(%) \*Calculated by setting the maximum luminosity (LWD = 0, Imax.) of a conventional LED to 100%.

Working distance: 75 mm

LED light emitted from the light source is condensed to a high density by the condenser lens. The resulting light is gathered by the rod lens at the light emitting end, and emitted while suppressing diffusion to enable high uniformity and luminosity. This makes it possible to maintain high luminosity even when the LWD\* is increased, resulting in 2 to 4 times greater brightness at an LWD of 50 mm in comparison to conventional LEDs. (See figure below.)

\*Light Working Distance: the distance from the light source to the object

Maximum Luminosity Comparison - Conventional Luminosity Characteristics of a Conventional LED (HLV-27) with respect to LWD



2nd

100(%)

Higher Intensity Enables Imaging That Was Difficult for Conventional LEDs.

### Alignment Mark Imaging Comparison - Conventional LED (HLV-27) vs the New HLV-24/HLV-24-3W

The new HLV-24 can be used even for imaging applications that were difficult to handle with conventional LEDs due to insufficient intensity. And the ultrapowerful HLV-24-3W enables stable imaging even at high shutter speeds.

1st



3

HLV-24BL-1220-3W

# Series Gives You Twice the Intensity of Conventional LEDs!

### Comparison of CO<sub>2</sub> Emission for LED and Halogen Lamp Illumination

	LED illumination	Halogen lamp illumination
	<ul><li>High luminosity spotlight (CCS HLV-24RD)</li><li>Dedicated power supply</li></ul>	<ul> <li>50-W halogen lamp (other brand)</li> <li>Straight light guide (1 m)</li> </ul>
Configuration		
Method	Continuous operation at maximum in	ntensity 24 hours / day for one month
Power consumption	LED power consumption: 1.4 W 1.4 W x 720 h (24 h x 30 days) = 1,008 Wh	Halogen lamp power consumption: 50 W 50 W x 720 h (24 h x 30 days) = 36,000 Wh
Yearly CO2 emission	0.36 kg of CO <sub>2</sub> x 1,008 Wh x 12 months = 4.4 kg of CO <sub>2</sub> (monthly power consumption) (yearly emission)	0.36 kg of CO2 x 36,000 Wh x 12 months = 155.5 kg of CO2 (monthly power consumption) (yearly emission)
	* CO2 emission per kW of power consumption is 0.36 kg	* CO2 emission per kW of power consumption is 0.36 kg



By replacing halogen lamp illumination with LED illumination, yearly CO<sub>2</sub> emission can be reduced by approximately 97%.

In terms of CO<sub>2</sub> absorption by trees, the CO<sub>2</sub> emission for one LED lamp can be absorbed by one tree, whereas absorption of the CO<sub>2</sub> emission for one halogen lamp requires forty-one trees.

Comparison taking trees as an example





CO2 Emission Comparison



RoHS-compliant products

### Specifications : HLV-24-3W / HLV-24-1220-3W

-										
Model		HLV-24GR-3W	HLV-24BL-3W	HLV-24SW-3W HLV-24GR-1220-3W		HLV-24BL-1220-3W	HLV-24SW-1220-3W			
Max power consumption	on	2.8W								
LED color		Green	Blue	White	Green	Blue	White			
max.		550nm	490nm	10000K	550nm	490nm	10000K			
Dominant wavelength t y p .		530nm	470nm	5500K	530nm	470nm	5500K			
or color temperature m i n .		520nm	460nm	4500K	520nm	460nm	4500K			
Half radius of emission wavelength		35nm	25nm	-	35nm	25nm	-			
Case material		Aluminum								
Cable		0.3 m								
Connector		SMR-03V-B								
Polarity, signal		1 - Signal (R) pink; 2 - Anode (+), brown; 3 - Cathode (-) blue								
Usage environment		Temperature 0 to 40°C, humidity 20 to 85% (with no condensation)								
Storage environment		Temperature -20 to 60°C, humidity 20 to 85% (with no condensation)								
Weight		50g								

### Dimensional Diagrams : HLV-24-3W / HLV-24-1220-3W





# Micro fiber-heads **HFR** series HFS

# Make the most of your work with the Micro



### A full 5.8 times as bright as a 100W halogen ring-light!

\* When 100W Halogen +Ø20 Ring light guide at maximum intensity used

### Comparison of CCD intensity - Halogen vs HFR series

While halogen fiber lighting illuminates a wide area, the HFR series using originalcondensing techniques provides high intensity by illuminating only a required field of view.



25

The optimal condensing illumination selectable in the lineup according to the field of view size and LWD\*

30

LWD(mm)

35

40

45

50

55

60



from 10mm LWD (high-condensed 30mm LWD illuminating by single array)

0 0

5

10

15

20

High-condensed illumination by Ø5 Condensed illumination from High-condensed illumination by (condensed by single array)

wide-view of Ø10 from 20mm LWD (condensed by three independent arrays)

Clear images can be captured by selecting illumination range, illumination angle and luminosity

Detecting a minute part that is difficult to capture with an existing halogen light source, can be achieved with high contrast

### Actual images of chip part

Operating conditions: Shutter speed: 500µsec(1/2,000 sec.) Lens: Double magnification Intensity: Maximum



light.



Condensed illumination at

30mm LWD (condensed

by a single array).

HFR-25-30

HFR-25-10

High intensity condensed irradiation to Ø5(condensed high intensity by a single array).



High intensity irradiation (condensed by three independent arrays) with wide viewing field.

\* LWD: Light Working Distance (Distance from a light to an object)

# Fiber-Head series, maximizing the potential of LED lighting!

# Optimal light source colors are available according to the work sample characteristics



### ■Image comparison of alignment of TAB tape





### Uses an originally developed light guide

### Fiber specifications

Model	HFR-25-10/30	HFS-14-500		
Fiber material	Plastic	Multi-component glass		
Housing material	Aluminum	Aluminum		
Bundle sheathing	SUS	SUS		
Fiber diameter (µm)	500	50		
Fiber arrangement	-	Random-spec.		
Numerical aperture (NA)	0.5	0.56		
Acceptance angle (°)	60	68		
Spectral transmittance (nm)	400 to 700	300 to 1,300		
Minimum bending radius (mm)	30	50		
Operating conditions	Temp. 0 to 40°C, Humidity 20 to 70% (non-condensing)			
Storage conditons	Temp10 to 60°C, Humidity	20 to 70% (non-condensing)		
Weight (g)	60	115		

### Perfect for a wide range of applications

The HFS series can be attached directly into the coaxial lens, since the shape of the tip of halogen straight light guides is the same size. Less heat conductivity, compact leading tip provides a wide use in various applications.



■Specificati	ons:HFR-25-10 / H	FR-25-30 / HFR-40-3	20 / HFS-14-500	<b>RoHS-compliant products</b>				
Model	HFR-25-10	HFR-25-10 HFR-25-30 HFR-40-20 HFS-14-						
Operating temperature		0 to 40 °C						
Operating humidity		20 to 70% (non-condensing)						
Weight	60	60g 250g 11						

### Dimensional Diagrams : HFR-25-10 / HFR-25-30 / HFR-40-20 / HFS-14-500



# Micro fiber-heads **HFR** series

# Micro Fiber Head Ring Series --Inspection Device, and Other In



### **High-Luminosity Condensed Light Emission from Low Angles**



High-luminosity condensed light with a 3- High-luminosity condensed light emission in a 3mm diameter from the ultra-low angle of a mm diameter from a low LWD of 6 mm (2-step 1-mm LWD.

independent light condensing).

Connecting configuration

### Ultra-thin housing with super-low-angle condensing illumination

The tip of this pin is seen.

A low angle type is designed to detect minute concaves and convexes of an object. This super-compact design is perfect for a microscope for a narrow working distance between a lens and an object.

### Application example of connector pin position

Detecting the pin displacement by illuminating only a pin tip side.

object (Connector pin)

**Coaxial Illumination** (Light used: HLV-27)



The edge of a pin with coaxial light The reflection of housing gives an (double magnification telecentric unclear image on the pin position lens) cannot be detected.

detection with the curved illumination.

HFR-25-10

HFR-46-LA

Microscope

HFR-46-LA

Object



Enables the detection of the pin displacement clearly, by illuminating only a tip side.

### High-luminosity condensed light emission achieved with two light sources.

Higher luminosity is achieved by using two HLV-24-NR light sources. This is ideal for extracting the features of extremely small objects or imaging at high shutter speeds. The light source can also be easily changed, so you can select the light color that is best suited to the spectral reflectance of the target object.

Connect the light source and the HFR-42-6 You can select the optimal light source color





# Select to Match Your Inspection Environment, stallation Conditions



### Uniform Condensed Light Emission from a Long Light Working Distance!





mm diameter from a long LWD of 70 mm.

Uniform condensed light emission in a 16- Uniform condensed light emission in a 16mm diameter from a long LWD of 65 mm.

### HFR-50-70 -- Condensed Light Emission from a Long Light Working Distance

### Even when the light source and target object must be separated by distance, light dispersion is controlled for more effective spotlight emission.

Optimal when the inspection environment, inspection devices, and other installation conditions require space between the light source and the target object. With normal LED ring illuminators, the light is dispersed. By using the HFR-50-70, a precise intensity can be radiated onto the inspection point.

### Illumination Range Comparison -- Conventional LED Ring Illuminator vs the HFR-50-70 (at an LWD of 70 mm)





### Connection to the HLV-3M-RGB-3W light source lets you blend colors in unlimited steps.



### ■Increased Precision from a New Light Source

The HLV-3M-RGB-3W is an exclusive light source comprised of a light source section and a blending unit. It enables step-less, independent dimming of each color. The special construction of the blending unit eliminates irregularities to provide uniform light emission. Connection to a model from the CCS Micro Fiber Head Ring Series allows you to create the optimal illumination color for a variety of configurations.



# Micro Fiber Head Lines HLN/HLNV HLNW series

# Micro Fiber Head Line Series --Inspection Device, and Other In



### Originally Developed Line Fiber Head Responds Flexibly to Diverse Inspection Environments



### Easily Change the Light Source Color and Size (in 50-mm Units)



The modular design of the HLN series lets you create a maximum size of up to 300 mm (in 50-mm units) and change the light source color. Illuminator units can be easily assembled together by removing the screws on the sides. By mounting illuminator units on a diffusion board of the desired illumination length, you can assemble a seamlessly uniform line illuminator. The ability to control light modulation in 50-mm units lets you easily adjust the illuminator to solve the kinds of problems in emission uniformity often seen in line sensor illumination, such as differences in the light intensity between the center and the ends, or intensity decreases. This lets you easily unify line sensor output.

### Light intensity adjustment unifies line sensor camera output







Module-type line illumination

▲ The line sensor camera output can be unified by adjusting the light intensity of each module.

### By attaching an adapter to the end, the unit can be used as a coaxial illuminator.



Using a coaxial adapter lets you control the reflectance from objects having a mirror surface, and illuminate them with uniform light. In addition, the HLN-50 can be used at higher luminosity than conventional incident-light coaxial illuminators, and the ability to select the light source color and to create illuminators in customized lengths allows you to flexibly handle applications in a wide variety of inspection environments.

# Select to Match Your Inspection Environment, stallation Conditions



### Achieves an Entirely New Level of High-Luminosity, Condensed Light Line Emission



Use 12 high-luminosity spotlights (HLV-24-NR) for the light source. Unique light condensing technology achieves highluminosity condensed light at an LDW of 12 mm.

Light is concentrated at high luminosity to a diameter of approximately 4 mm from an LWD of 12 mm. A high-luminosity, highly uniform line light with a length of 130 mm can be emitted.

Four Line Lights Are Condensed into a Single Point to Create Uniform, High-Luminosity Light

### High-luminosity condensed light line illumination for high-speed inspection by a line sensor camera.



Twelve high-luminosity spotlights are used as the light source to achieve an unprecedented level of brightness. CCS proprietary light condensing technology achieves uniformly high luminosity and condensation.



Four line lights are condensed into a single point from an LWD of 12 mm. Applicable to high-speed imaging with a line sensor camera, an application that is difficult with conventional illumination.

### The Same Brightness as a 100W Halogen Line Light!

### CCD Brightness Comparison -- HLNW-150-2 and a 100W Halogen Line Light \*Measured at maximum luminosity

HLNW-150-2 (white) maximum power consumption: 33.6W		The Sam	ne Brig	htnes	s with	1/3 tl	ne Pov	ver Co	nsumj	otion	0.96	times
Halogen line light	$\checkmark$	Without condensing lens	0.15	times							_	
		With conde	nsing le	ns	1	1				1		
		0 10	20	30	40	50	60	70	80	90	100(%)	

A dramatic increase in light intensity has been achieved by combining our high-luminosity spot illumination and original light condensing technology. The new illumination both saves energy and offers a long service life because it does not consume large amounts of power as conventional halogen lamps do.

### Illumination Structure of HLNW-150-2



# Light source of Micro fiber-heads HLV-3M-RGB-3W HLV-24-NR series

# Micro Fiber Head Light Sources



### Blend the color as you want!!

### ■Increased Precision from a New Light Source

The HLV-3M-RGB-3W is an exclusive light source comprised of a light source section and a blending unit. It enables step-less, independent dimming of each color. The special construction of the blending unit eliminates irregularities to provide uniform light emission. Connection to a model from the CCS Micro Fiber Head Ring Series allows you to create the optimal illumination color for a variety of configurations.



HLV-24RD-NR (Red light souce)

HLV-24GR-NR-3W (Green light souce)

HLV-24BL-NR-3W (Blue light souce)

### Connecting examples of HLV-3M-RGB-3W and Micro fiber-head

Connecting CCS Micro fiberheads provide full color with various illumination types.

Straight type HFS-14-500

Ring type HFR-25-10/ HFR-25-30



### By changing the light source color, high quality images can be obtained according to the application purpose

### Image examples of liquid crystal glass panel

Independent control of intensity provides the optimal illumination and images according to the spectral characteristics of object.



patterns captured by an independent full color control.

### Connecting example of HLV-27-NR series and Micro fiber-head

In order to utilize the characteristics of different wavelengths, four colors of Red (R)/ Green (G)/ Blue (B)/ White (SW) are available. To connect to micro-fiber head, attached adapter is required.



# Achieve Optimal Light Colors on Target Objects

### The HLV-NR-3W Series with Higher Intensity than Conventional LEDs Is Being Simultaneously Released

### Interchangeable light source color with ease



Higher Intensity Enables Imaging at Shutter Speeds that were Impossible for Conventional LEDs.

### Electronic Component Imaging Comparison - Conventional LED (HLV-27) vs the New HLV-24-NR/HLV-24-NR-3W

The new HLV-24-NR can be used even for imaging applications that were difficult to handle with conventional LEDs due to insufficient intensity. And the ultra-powerful HLV-24-NR-3W enables imaging at 25% light modulation, supporting stable imaging at faster shutter speeds.





Shutter speed: 1/10000 Light intensity: **100% of Max** 



Shutter speed: 1/10000 Light intensity: 50% of Max



Shutter speed: 1/10000 Light intensity: 25% of Max

Specificati	ons :	HLV-24-1	NR / HLV-	24-NR-3V	V / HLV-3	M-RGB-3V	V	RoHS-c	ompliant products	
Model		HLV-24RD-NR	HLV-24GR-NR	HLV-24BL-NR	HLV-24SW-NR	HLV-24GR-NR-3W	HLV-24BL-NR-3W	HLV-24SW-NR-3W	HLV-3M-RGB-3W	
Max power consumption		1.4W	1.6W				2,8W		7.4W	
LED color		Red	Green	Blue	White	Green	Blue	White	Red/Green/Blue	
	max.	645nm	550nm	490nm	10000K	550nm	490nm	10000K		
Dominant wavelength	typ.	627nm	530nm	470nm	5500K	530nm	470nm	5500K	(Transmitted wavelength)	
or color temperature	min.	620.5nm	520nm	460nm	4500K	520nm	460nm	4500K		
Half radius of emission wavelength		20nm	35nm	25nm	-	35nm	25nm	-	-	
Case material		Aluminum								
Cable		0.3m								
Connector		SMR-03V-B								
Polarity, signal		1 - Signal (R) pink; 2 - Anode (+), brown; 3 - Cathode (-) blue								
Usage environment		Temperature 0 to 40°C, humidity 20 to 85% (with no condensation)								
Storage environment			Temperature -20 to 60°C, humidity 20 to 85% (with no condensation)							
Weight			30g							

### Dimensional Diagrams : HLV-24-NR / HLV-24-NR-3W / HLV-3M-RGB-3W

HLV-24RD-NR/GR-NR/BL-NR/SW-NR







# **PJ** series





Utilizing the same 0-5V external control as a standard halogen light source, allows external control for the present system. Continuous current control enables adjustment of the light intensity more precisely than with halogen light sources. Four different types of controllers are available for various operating conditions.

### 100V AC type

2ch:PJ-1505-2CA 3ch:PJ-1505-3CA

### 24V DC type

2ch:PJ-1505-2CD24 3ch:PJ-1505-3CD24

### ■Applicable to the Entire HLV-14/HLV-27/HLV-24 Series

80 % 80 70 60 70 60 Relative intensity 50 50 40 30 40 30 20 10 20 10 0 0 C 5 Input voltage (V) Input voltage (V) Models with CE Marking E PJ-1505-2CA / PJ-1505-3CA PJ-1505-2CD24 / PJ-1505-3CD24

PJ-1505-2CD24

PJ Series

PJ-1505-3CD24

00

90

Relative intensity (%)

The PJ power supply has an internal circuit for automatically discriminating the illumination type. It can be used with all HLV series spotlights available to date. An LED indicator on the panel shows the status in accordance with the illumination type connected.

Halogen

90

**DC 24V** 



### Specifications : PJ-1505-2CA / PJ-1505-3CA / PJ-1505-2CD24 / PJ-1505-3CD24 Rolls-compliant products

Model	PJ-1505-2CA	PJ-1505-3CA	PJ-1505-2CD24	PJ-1505-3CD24			
Input *	100-240V AC(50/60Hz) 24V DC						
Power consumption (typ.)	27VA	37VA	10W	14.5W			
Number of channels	2	3	2	3			
DC output	5.5V max.						
Light intensity switch	]	Manual operation by panel switch (Manual), or remote light intensity (Remote)					
Light intensity control	Manual light inten	Manual light intensity (Manual), panel dial, remote light intensity (Remote), analog voltage 0 to 5 V (5.25 V max.)					
Light OFF control	OFF: 2.5 to 5.0 V (24 V max.), ON: 0,8 to 0 V *Internal pulldown						
Remote control connector		D-Sub,15-	pin (male)				
Weight	620g	640g	360g 360g				

\*The operable range of input voltage is: 85 to 265 VAC for the PJ-1505-2CA and PJ-1505-3CA, and 10 to 26 VDC for the PJ-1505-2CD24 and PJ-1505-3CD24.

### Dimensional Diagrams : PJ-1505-2CA / PJ-1505-3CA / PJ-1505-2CD24 / PJ-1505-3CD24





### Extension holders for HFR-25-10/ HFR25-30

The extension holders, HD-HFR-25-1640/1618 are designed to fix the converging spot of HFR series. It can be attached directly to a WD fixed magnification lens. Light can be mounted with ease, and possible to attach at most efficient working distance.

Usage examples of extension holders, HD-HFR-25-1618/ HD-HFR-25-1640

- Used for attaching macro lens and Micro fiber-head.
- •Use an appropriate holder type according to the working distance of lens and the working distance of ring-light guide.

HD-HFR-25-1618

WD10mm

WD30mm

HD-HFR-25-1640

WD10mm

HD-HFR-25-1618

WD30mm



A hazard label indicating the hazard class rating is attached to HLV series spotlights. To ensure safe usage, be sure to read the label before use. Do not remove the label, as it contains important information for the safe operation of the product.

### Hazard Label Example

HLV series spotlights are provided with a hazard label such as the following. Hazard labels are color-coded corresponding to the color of light emitted. Information such as the LED class, maximum output, and wavelength is recorded on the front of the label, and the model number, serial number, and other details are recorded on the back.



### • With regard to Laser Safty Standard (IEC60825-1 Amd.2)

LED illuminations are applicable to laser products defined by IEC. The explanation of each class is shown below.

Class	Outline
Class 1	Class 1 levels of LED radiation are safe under reasonably foreseeable conditions of operation
Class 1M	Class 1M levels of LED radiation are safe under reasonably foreseeable conditions of operation, but may be hazardous if the user employs optics within the beam.
Class 2	Class 2 levels of LED radiation emit visible radiation(400nm ~ 700nm) where eye protection is normally afforded by aversion responses, including the blink reflex.
Class 2M	Class 2M levels of LED radiation emit visible radiation(400nm ~ 700nm) where eye protection is normally afforded by aversion responses, including the blink reflex. However, viewing of output may be more hazardous if the user employs optics within the beam.
Class 3R	Class 3R levels of LED radiation are potentially hazardous with direct intrabeam viewing, but the risk is lower than for Class 3B lasers.
Class 3B	Class 3B levels of LED radiation are normally hazardous when direct intrabeam exposure occurs.
Class 4	Class 4 levels of LED radiation also capable of producting hazardous diffuse reflections. They may cause skin injuries and could also constitute a fire hazard. Their use requires extreme caution.

### Classification of LED illuminations described in this HLV Series (IEC60825-1 Amd.2)

Class	Series names and model names
Class 2	HLV-14-PJ · HLV-24 · HLV-24-1220 · HLV-24-3W · HLV-24-1220-3W · HLV-24-NR · HLV-24-NR-3W · HLV-3M-RGB-3W

### For RoHS-compliant products and other detail information, visit http://www.ccs-grp.com

Precautions     • To ensure safe usage, be sure to read the Operating Manual before operating the product.     • In the interest of product improvement, the specifications and design described herein may change without prior notice
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