



## RT Series LED Lighting Controllers

### Optimising Vision system Illumination and Control

The Gardasoft RT Series provides control of LED lighting for Machine Vision applications. It includes the power regulation, intensity control, timing and triggering functions required for vision systems.

Utilising Gardasoft's SafePower™ and SafeSense™ patented technology, the RT Series are the industry's most powerful LED Lighting Controllers.

- Up to 10 times overdriving capabilities
- 2, 4 or 8 channels of independent control
- High current pulsing up to 20A
- Resolution from 500µA to 5mA
- High power without heat-sinking

#### High Power, Single Housing

SafePower™ allows much greater flexibility in the DC power supply used. The advantages of SafePower™ are that no heat-sinking is required and the output voltage is not limited by the supply voltage.

#### No Heat-sinking

SafePower™ supply removes the need to mount the controller onto a heat-sink, simplifying the installation process. SafePower™ automatically minimises the heat generated for continuous, pulsed and switched operation.

#### Voltage Step-up

SafePower™ removes the restriction of the output voltage needing to be less than the input voltage, and automatically steps up or down the voltage needed to drive or Overdrive the lighting, up to a limit of 46V.

SafePower™ works automatically without needing any configuration or user input. For example, the RT range can use a 24VDC supply, regardless of the lighting connected, heat generation or Overdriving required.

#### Extra LED Brightness

Patented SafeSense™ technology creates a safe working environment for overdriving LED lights. Driving LEDs with a constant current source allows very precise Overdriving. SafeSense™ ensures that the pulse width and duty cycle are kept within safe working limits. The end result is that much more light is gained from the LED lighting for your machine vision application.

#### Miniature Web Server

The Ethernet option version of the RT Controllers contain a Web Server allowing the devices to be controlled by image processing software or Explorers on remote PCs. With the introduction of GigE cameras, the Machine Vision market is moving towards Ethernet - with the inherent Ethernet advantages of high speed, long distance, standardisation worldwide and inexpensive implementation.

# RT Series

## Background to controlling LED Lighting devices



### LED characteristics

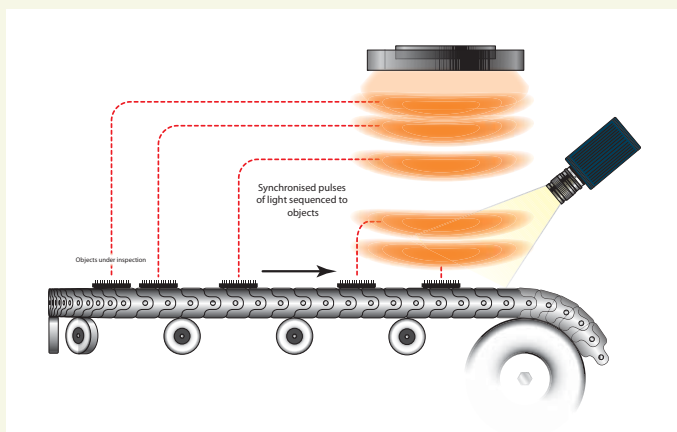
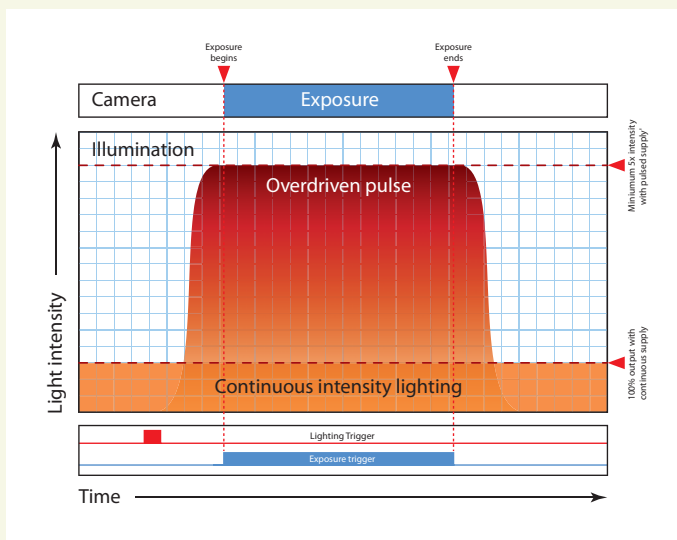
LEDs are current driven devices, and their brightness is approximately proportional to the amount of current flowing through the LED. LEDs have a current rating (which is closely controlled), and a voltage rating (which can vary widely from batch to batch). Therefore for high performance, high precision, Vision applications it is essential to accurately control the current in any LED lighting device.

### Overdriving LEDs

At their specified current rating, LEDs and LED Lights output 100% brightness. However, it is possible to obtain more than 100% brightness by driving with more current rating for short pulses. This Overdriving in conjunction with Gardasoft SafePower™ and SafeSense™ technology enables users to do this with ease and complete confidence.

Overdriving is used with pulse lighting and it brings benefit to most Vision applications. The exceptions are applications where the camera is exposed for a high percentage of the time, for example Line Scan applications (see Gardasoft VLX Line Scan illumination solutions).

Converting a constant illumination system to pulsed illumination is straightforward. The trigger for the camera is sent to a lighting controller. The controller provides precise pulse width timing, power and brightness control for the lighting pulse. This ensures that the lighting pulses during the camera exposure time and that the light energy is the same for every image.



### Advantages of Pulsing

Gardasoft Vision's controllers generally have two modes of operation - Pulsed or Continuous output.

#### Continuous mode

Continuous output is where the lighting is on all the time. This is the easiest mode to use as the intensity of the lighting is the only parameter that needs to be set. No overdriving is permitted.

#### Pulsed (or Strobe) mode

In pulsed mode the lighting is switched on only when required. The controller receives a trigger signal when a pulse is required. The delay from the trigger to the output pulse, the length of the pulse and the intensity of the pulse are all configurable.

Using pulsing, it is possible to freeze the image of moving objects. Gardasoft's controllers have fine adjustment of the pulse timing, which is often more flexible than the camera's timing. The camera can be set for a longer exposure time and the light pulsed on for a short time to freeze the motion.





### Flexible operation

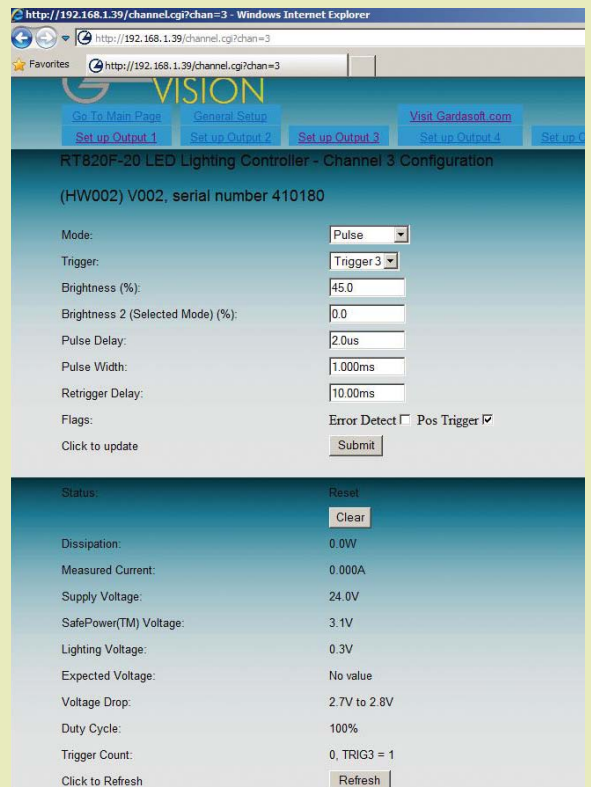
Four modes of operation are provided separately for each channel:

- Continuous:** Output is a continuous level
- Pulsed:** Output is pulsed once per trigger
- Switched:** Output is switched by a digital input
- Selected:** Output intensity selected by a digital input

### Three ways to configure

All RT Series products have options to be configured via RS232 or Ethernet, and the RT200 Series has the additional option for front panel push-button operation. With the Ethernet options, a Web browser can be used to access the RT Series internal Web pages allowing status to be viewed and parameters to be changed.

The RT Series can also be configured using simple string commands sent from an application program using RS232, TCP/IP or UDP. The Gardasoft Vision Website 'www.gardasoft.com' has a free download of a demonstration program (with fully commented source) showing how the RT Series Controllers can be controlled from a PC using C++. The configuration is stored in non-volatile memory providing turn-key operation.



### Common characteristics

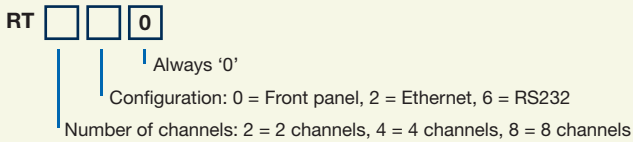
| Parameter            | RT200   | RT400                  | RT800                  |
|----------------------|---|------------------------|------------------------|
| Output channels      | Constant current outputs with SafeSense™  |                        |                        |
| Trigger inputs       | Opto-isolated digital inputs. 3V to 24V operation                                     |                        |                        |
| Output power         | Max 30W per channel   |                        |                        |
| Timing repeatability | Delay + Pulse up to 10ms: 0.1µs for pulse width and 2µs for delay.<br>Otherwise 100µs |                        |                        |
| Output voltage       | 0V to 46V   |                        |                        |
| Supply voltage       | Regulated 24V to 48V  |                        |                        |
| Dimensions (mm)      | 112(L) x 97(W) x 62(H)  | 159(L) x 97(W) x 62(H) | 267(L) x 97(W) x 62(H) |
| Weight               | 300g  | 400g                   | 700g                   |
| Mounting             | Panel mounting. DIN rail mount option (part reference PP704)                          |                        |                        |

**RT Series selection**

Simply follow this 3 step guide to select your RT Series Controller:

**Step 1** Select the number of Channel outputs you require, and your preferred Configuration option:

| Channels                      | Configuration      |          |                |
|-------------------------------|--------------------|----------|----------------|
|                               | Front panel keypad | Ethernet | Serial (RS232) |
| 2 outputs<br>2 trigger inputs | RT200              | RT220    | RT260          |
| 4 outputs<br>4 trigger inputs | n/a                | RT420    | RT460          |
| 8 outputs<br>8 trigger inputs | n/a                | RT820    | RT860          |



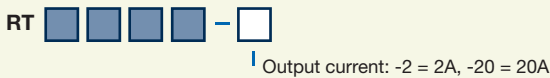
**Step 2** Select whether you require Standard or Fast pulse timing:

|                             | Standard                                  | Fast                                    |
|-----------------------------|---|---|
| Timing                      | From 20µs to 999ms in steps of 20µs/100µs | From 1µs to 999ms in steps of 1µs/100µs |
| Delay from trigger to pulse |   | From 3µs to 999ms in steps of 1µs/100µs |



**Step 3** Select your required output current rating:

|                | 2 Amp  | 20 Amp  |
|----------------|--|---|
| Output current | Up to 2A per channel continuous or 2A pulsed in steps of 0.5mA | Up to 3A per channel continuous or 20A pulsed in steps of 5mA |



**Examples**

- RT420F-20 4 channel controller, Ethernet configuration, Fast pulse and 20A output
- RT200-2 2 channel controller, Front panel configuration and 2A output

**ORDERING INFORMATION**

