



# **High Power Strobe LED Light Units/Control Units**







# **Improved Line of Dome Types and Ring Types for Diffused Lighting**



# Brightness up to 8x

# That of Conventional Products

Conventional products



HPD2-150SW + POD Control Unit



HPD-PF-150SW + Dedicated PF Control Unit Workpiece: Remote control button pad

Conventional products

HPD-PF
HPR-PF

White

Peak illuminance (ix)

HPD2 + POD Control Unit HPR2 + POD

Conventional products

HPD-PF
HPR-PF

Red

Peak illuminance (ix)



The HPD-PF series achieves a brightness up to 8x that of strobe lighting in conventional products. The HPD-PF and HPR-PF types can handle jobs that had been difficult with insufficient output.







# Imaging Examples

Imaging the 2-dimensional code



Plastic case

HPD2-75SW + General purpose Strobe Control Unit



Image is blurred and code cannot be read.

HPD-PF-75SW +
Dedicated PF Control Unit



Bright, blur-free image can be captured.

### Imaging the appearance of tablets

Workpiece

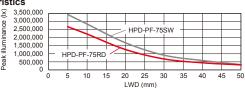


This workpiece was processe by CCS for sample imaging.



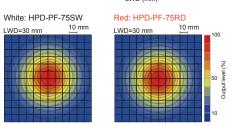
Surface condition of tablet and text can be read.

# Data (Representative) LWD Characteristics





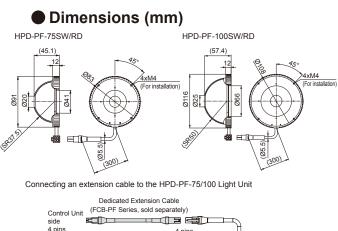
1

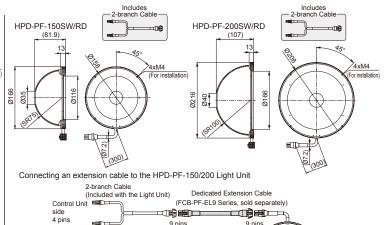


The data included is for reference only. Results for individual products may vary

## Surface of

■ Specifications								
<del>- opoonii</del>	Julie	,,,,					:	SW or RD
Model name	HPD-PF	-75 🗆 🗆	HPD-PF	HPD-PF-100 □ □		-150 🗆 🗆	HPD-PF-200 □□	
LED color	White (SW)	Red (RD)	White (SW)	Red (RD)	White (SW)	Red (RD)	White (SW)	Red (RD)
Correlated color temp. (typ.)	6,500 K	-	6,500 K	-	6,500 K	-	6,500 K	-
Peak wavelength (typ.)	-	636 nm	-	636 nm	-	636 nm	-	636 nm
Peak current (max.)	12	A	21.	6 A	36	i A	43.	2 A
Input voltage (max.)				48 \	/DC			
Lighting conditions		Maxin	num strobe	time: 500	μs, Maximι	ım duty rat	io: 1%	
Connector	4-pin	EL connec	ctor (ELP-0	4NV)	9-pi	n EL conne	ctor (ELP-	09V)
Extension cable	FCB-	PF Series	(sold separ	ately)	FCB-PF-EL9 Series (sold separately)			
Cooling method				Natural a	ir-cooling			
Operating env. (indoors only)	Temperature: 0 to 40°C, Humidity: 20 to 85%RH (with no condensation)							
Storage environment	Temperature: -20 to 60°C, Humidity: 20 to 85%RH (with no condensation)							
CE marking	Safety standard: Conforms to EN 62471-1							
Environmental regulations	RoHS compliant							
Case material				Aluminum	alloy, Resir	1		
Weight (max.)	15	0 g	17	0 g	31	0 g	48	0 g
Light spectrum		Relative radiant intensity (%) 00 00 00 00 00 00 00 00 00 00 00 00 00	400 45		500 K 500 600 velength (nm)	Red: 636	750 800	





(Connected to the same channel)

# Extensive Model Variations — Total of 38 Models with 16 Newly Added Types



**Newly Added Types** 

6 models + 22 models

**Dedicated Control Units for High Power Strobe Light Units** 



PF-A16048-4 (4-channel model)



(2-channel model)

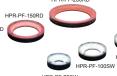
Ring Type for Diffused Lighting

Ring type for diffused lighting



and dome type:







Total of

Ring type for diffused lighting: 8 model

· Coaxial type: 4 models

· Ring type: 6 models

Bar type: 12 models

models

- Visual inspection of foods and pharmaceuticals
- Visual inspection of semiconductors and electronic components
- Visual inspection of automobile parts
- Visual inspection of beverage containers, etc

# Imaging Examples

Imaging the characters on an electronic component HPR2-100SW + HPR-PF-100SW +

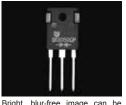


Electronic component



Image is blurred because exposure time was increased for brightness.





Bright, blur-free image can be captured.

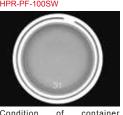
### Imaging the bottom surface of a beverage container

Workpiece



Beverage container

(Connected to the same channel)



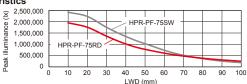
bottom and text can be read.



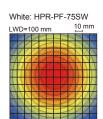
□□·SW or RD

### Data (Representative)





Uniformity



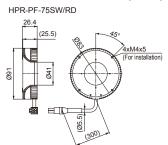
Red: HPR-PF-75RD

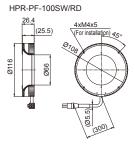
is for reference only. Results for individual products may vary

# Specifications

•								SW or RD
Model name	HPR-PF	-75 🗆 🗆	HPR-PF	-100□□	HPR-PF-150□□		HPR-PF	-200 🗆 🗆
LED color	White (SW)	Red (RD)	White (SW)	Red (RD)	White (SW)	Red (RD)	White (SW)	Red (RD)
Correlated color temp. (typ.)	6,500 K	-	6,500 K	-	6,500 K	-	6,500 K	-
Peak wavelength (typ.)	-	636 nm	-	636 nm	-	636 nm	-	636 nm
Peak current (max.)	12	Α	21.	6 A	36	Α	43.	2 A
Input voltage (max.)				48 \	/DC			
Lighting conditions		Maxin	num strobe	time: 500	μs, Maximu	ım duty rat	io: 1%	
	4-pin	EL connec	ctor (ELP-0	4NV)	9-pir	n EL conne	ctor (ELP-	09V)
Extension cable	FCB-	PF Series	(sold separ	ately)	FCB-PF-EL9 Series (sold separately)			
Cooling method				Natural a	ir-cooling			
Operating env. (indoors only)	Temperature: 0 to 40°C, Humidity: 20 to 85%RH (with no condensation)							
Storage environment	Temperature: -20 to 60°C, Humidity: 20 to 85%RH (with no condensation)							
	Safety standard: Conforms to EN 62471-1							
Environmental regulations	RoHS compliant							
Case material				Aluminum a	alloy, Resir	1		
Weight (max.)	170 g 18			0 g	27	0 g	40	0 g
Light spectrum	170 g 180 g 270 g 400 g							

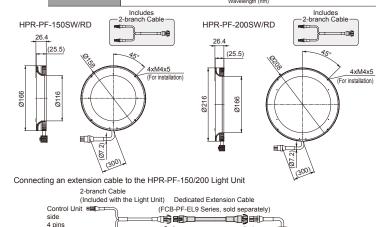
# Dimensions (mm)





Connecting an extension cable to the HPR-PF-75/100 Light Unit





# "Extreme Power" Strobe Lights

# only made possible by mastering LEDs.

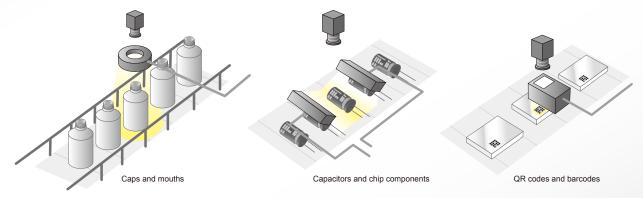
Peak illuminance: 4 million lx Measured using HPD-PF-100SW (LWD=5 mm)

Strobe time: 1 to 100 µs 991 levels (0.1 µs increments)

Maximum duty ratio: 1%

# **Expanded Variations & Broader Applications**

Dome types in 4 sizes and ring types for diffused lighting in 4 sizes have been newly added to our line of ring types in 3 sizes, bar types in 6 sizes, and coaxial types in 2 sizes.



Inspection of beverage containers

Inspection of electronic components

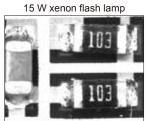
Reading barcodes

Delivers high power strobe lighting.

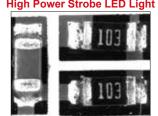
Contributes to increasing inspection speeds and improving productivity.

# **High Brightness Comparable to Xenon Flash Lamps**

Adjusting the strobe time of the PF series Light Unit enabled the same inspection speed made possible by xenon lamps.



Strobe time: 1.75 us (measured value)



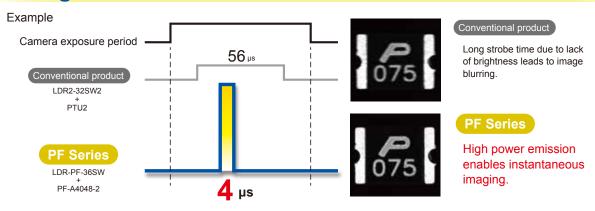
Strobe time: 15 µs

# Solve your xenon flash lamp problems with LEDs.

	Brightness stability	Flashing failure	Controllability	Operational lifetime	Fiber cabling	Environmental impact	Operating noise	Number of channels
High Power Strobe LED Lights	Stable	Flashing does not fail.	Good	Long	Flexible	Small	Quiet	More than one
	No impact on inspection accuracy.	No impact on inspection accuracy.	Light intensity, strobe time, and lighting delay time can be set with various types of external control.	Long service life. 50,000 hours. (Expected service life)	*	Contributes to reducing CO <sub>2</sub> and saving energy.	No operating noise.	Available with multiple channels. Multiple Light Units can be used with a single Control Unit.
Xenon Flash Lamps	Fluctuant	Flashing sometimes fails.	Poor	Short	Inflexible	Large	Abrasive	One
	Impacts inspection accuracy.	Impacts inspection accuracy.	Light control is possible, but strobe time is fixed.	The service life of xenon lamps is typically 3,000 hours.	Inconvenient to route fiber.	Mercury contained in the used lamps makes them difficult to dispose.		If multiple lights are required, additional fiber and light sources are required.

# **Innovative Applications**

# **Using the Flash As a Camera Shutter**

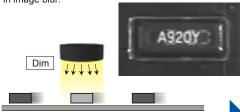


# **Eliminating Image Blur**

### Horizontal blur



Long exposure period and insufficient brightness result in image blur.



The image is blurred in fast moving production lines.

# PF Series

High brightness allows for short exposure time

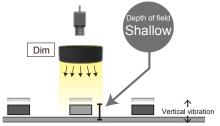


Applicable for fast moving production lines.

# Vertical blur

### Conventional product

Adjusting aperture to compensate for dim lighting reduces depth of field.



Vibration causes image blur.

# PF Series

High brightness allows for smaller aperture and increased depth of field.

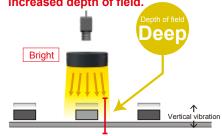
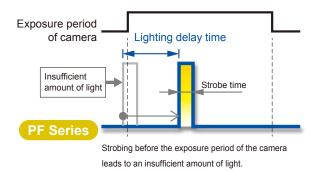


Image unaffected by vibration.

# **Freely Adjustable Flash Timing**

You can use the lighting delay time setting of the Control Unit to adjust the timing of the flash to be within the exposure period of the camera.



Delaying the timing of the flash enables strobing within the exposure period of the camera.

**Dedicated Control Units for High Power Strobe Light Units** 





# **Applications**

# Introducing Various Examples Obtained by Using Extreme Power Strobe Lights

Application examples

Visual inspection and marking inspection of semiconductors and electronic components; visual inspection of cans, plastics, and resin products; visual inspection of metal parts; visual inspection of printed materials; visual inspection of beverage containers; visual inspection of foods and pharmaceuticals; inspection of labels; and visual inspection of automobile parts; etc.

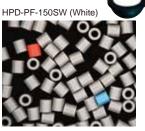
# **Resin Industry**

Imaging Foreign Material Mixed among Resin Pellets





Resin pellets



You can check for resins of different colors by combining the light with a color camera.

# **Electronic Components Industry**

Imaging the External Appearance of Capacitors





Capacitor



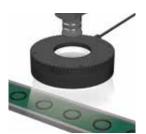




Evenly illuminate surface of a capacitor by combining dome coaxial type lights.

# **Automobile Parts Industry**

Imaging the External Appearance of O-rings





O-ring



You can check the condition of an O-ring surface by brightly and evenly illuminating it.

# **Container Industry**

Imaging the Appearance of the Inside of Lids





Spray can lid



You can check the condition of the inside of the lid by combining the light with a hypercentric lens.

### What is a hypercentric lens?

A hypercentric lens can simultaneously focus on the top surface of an object and the sides that surround it to create a converging view of an object.

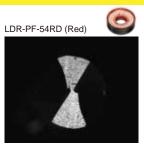
A hypercentric lens can also be used as a long working distance borescope by adding a spacer in between the lens and camera. This allows you to view the inside walls and bottom of the object at the same time.

# **Metal Parts Industry**

Imaging Drill Tips







# **Printing Industry**

Imaging the External Appearance of Playing Cards







**Electronic Components Industry** 

Imaging the External Appearance of Chip Components



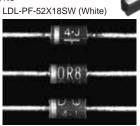




• Imaging the External Appearance of Electronic Components







# **Food Industry**

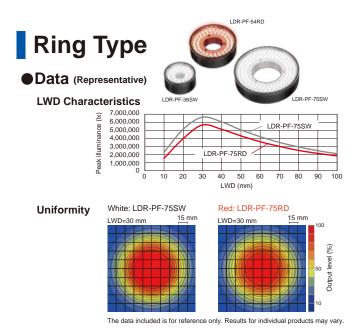
■ Imaging the External Appearance of Paper Label with Barcode

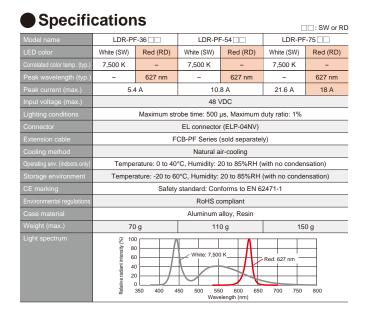


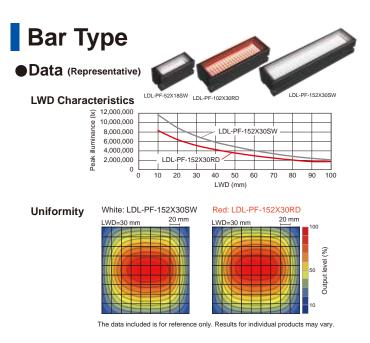


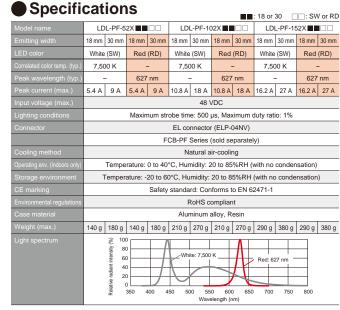


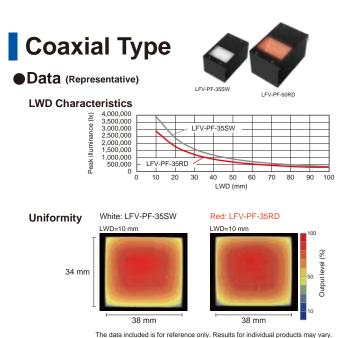
The polarizing plate is used.











White (SW) Red (RD) White (SW) Red (RD) 7,800 K 7,800 K 627 nm 627 nm 14.4 A 10.8 A 21.6 A Maximum strobe time: 500 µs, Maximum duty ratio: 1% EL connector (ELP-04NV) FCB-PF Series (sold separately) Natural air-cooling Temperature: 0 to 40°C, Humidity: 20 to 85%RH (with no condensation) Temperature: -20 to 60°C, Humidity: 20 to 85%RH (with no condensation) Safety standard: Conforms to EN 62471-1 RoHS compliant Aluminum alloy, Resir 230 a 400 a 500 550 600 Wavelength (nm) 700

LFV-PF-35

□□: SW or RD

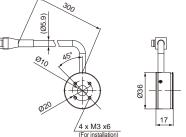
LFV-PF-50□□

**Specifications** 

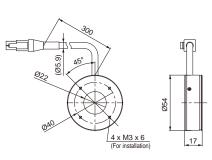
# **Dimensions (mm)**

# Ring Type

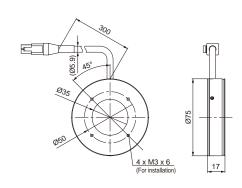
LDR-PF-36SW/RD



LDR-PF-54SW/RD



LDR-PF-75SW/RD

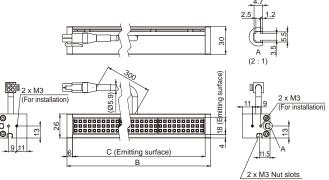


### Bar Type

Emitting width: 18 mm

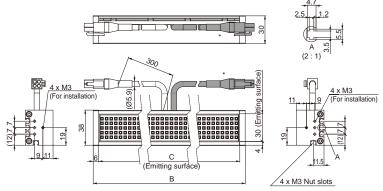
Model name	В	С
LDL-PF-52X18SW/RD	64	52
LDL-PF-102X18SW/RD	114	102
LDL-PF-152X18SW/RD	164	152





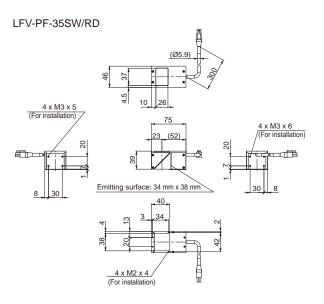
### Emitting width: 30 mm

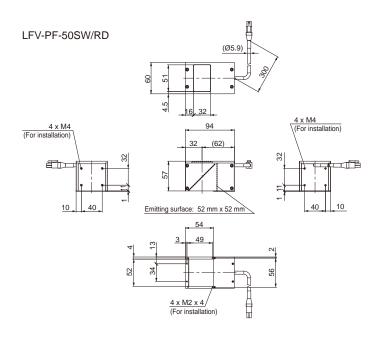
Model name	В	С
LDL-PF-52X30SW/RD	64	52
LDL-PF-102X30SW/RD	114	102
LDL-PF-152X30SW/RD	164	152



\* The LDL-PF-152X30SW/RD Light Unit has two connectors.

## Coaxial Type





# Improved line of Control Units with a new feature

Dedicated Control Unit for High Power Strobe LED Lights (4-channel model) Maximize the performance of the High Power Strobe LED Light Units.

Presenting a new 4-channel model. For implementing varied types of **Light Unit control.** 

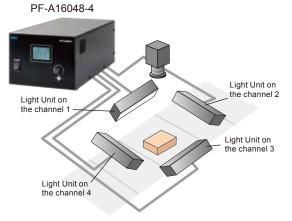
4-channel Control Unit PF-A16048-4



**Trigger Link Function** 

You can make the Light Units on more than one channel flash linked to a trigger signal that is input through one of the pins in the trigger input connector

# **Control Light Units installed in four directions**

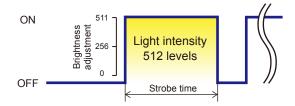


# **Control multiple Light Units for inspections**

PF-A16048-4 Light Unit on the channel Light Unit on the channel Light Unit on the channel 4 Light Unit on

Light intensity: 512 levels

Brightness can be adjusted by adjusting output voltage. (Variable-voltage control)



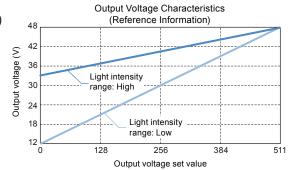
- Compatible with Ethernet and parallel interfaces
- Strobe time (Maximum duty ratio: 1%)

Ethornot	1 to 100 μs (in steps of 0.1 μs)	Parallel	Low strobe time range: 1 to 100 (in steps of 0.1 μs)		
Ethernet	Ethernet 100.5 to 500 µs (in steps of 0.5 µs)	Farallel	High strobe time range: 5 to 500 $\mu s$ (in steps of 0.5 $\mu s$ )		

- Lighting delay: 0 to 100 µs (in steps of 0.1 µs)
- **Light Intensity Ranges**

You can specify either one of the light intensity ranges shown below for each channel. The output voltage of the output connector varies, depending on the light intensity range.

- High light intensity range (default): 33 to 48 VDC
- Low light intensity range: 12 to 48 VDC



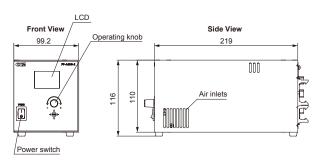
# Specifications

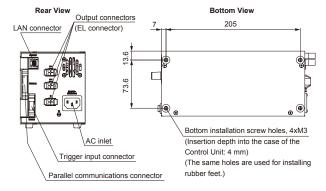
Model name	PF-A4048-2, PF-A16048-4				
Lighting method	Strobe li	ighting			
Drive method	Constan	it-voltage	system		
Intensity control method	Variable	-voltage	control, Strobe time control		
Number of channels	PF-A40	48-2: 2 c	hannels, PF-A16048-4: 4 cha	nnels	
Number of output	PF-A40	48-2	L1: 2, L2: 1		
connectors	PF-A160	048-4	L1: 2, L2: 2, L3: 2, L4: 2		
Applicable Light Unit (ratings)	High Power Strobe Light Units from CCS				
Output voltage settings	Manual	Operati			
	External	Command	d input via TCP/IP or UDP/IP comm.	512 levels	
		Signal input through parallel port			
Strobe time settings	Manual	Operati	on on the front panel	PF-A4048-2: 1 to 100 us	
	External	Comman	d input via TCP/IP or UDP/IP comm.	(in steps of 0.1 µs)	
		Signal i	nput through parallel port	PF-A16048-4: 1 to 500 μs*	
Lighting delay settings	Manual	Operati			
	External	rnal Command input via TCP/IP or UDP/IP comm.		0 to 100 μs (in steps of 0.1 μs)	
		Signal input through parallel port			
Input power	100 to 240 VAC (+10%, -15%), 50/60 Hz				
Power consumption (typ.)	PF-A4048-2: 65 VA, PF-A16048-4: 140 VA				

Inrush current (typ.)	PF-A4048-2: 15 A (at 100 VAC), 36 A (at 240 VAC) from a cold start
	PF-A16048-4: 17 A (at 100 VAC), 40.8 A (at 240 VAC) from a cold start
Ground leakage current	3.5 mA max. (264 VAC, 60 Hz, with no load)
Output voltage (ratings)	High intensity range: 33 to 48 VDC
	Low intensity range: 12 to 48 VDC
Output current (peak)	PF-A4048-2: 43.2 A total for 2 channels (21.6 A/connector), PF-A16048-4: 172.8 A total for 4 channels (21.6 A/connector)
Insulation withstand voltage	1500 VAC for one minute, Cutoff current: 10 mA,
(input-output, input-FG)	500 VDC, 20 MΩ min.
Overvoltage category	Category II
Operating environment	Temperature: 0 to 40°C, Humidity: 20% to 85% (with no condensation)
	Altitude: 2,000 m max., Protective ground class: Class I, Pollution degree: 2, Indoor use only
Storage environment	Temperature: -20 to 60°C, Humidity: 20% to 85% (with no condensation)
Cooling method	Forced air cooling
CE marking	Safety standard: Conforms to EN 61010-1, EMC standard: Conforms to EN61000-6-2 and EN61000-6-4
Environmental regulations	RoHS compliant
Material, coating, and surface processing	Steel sheet, Cover thickness: 1.6 mm, Chassis thickness: 1.0 mm, Black (half matte)
Weight	PF-A4048-2: 1,900 g max., PF-A16048-4: 3,300 g max.
Accessories	Instruction guide, 2-m-long 3-prong AC power cord with ground terminal

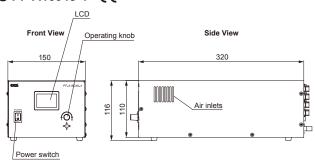
# **Dimensions (mm)**

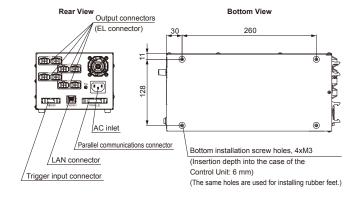
### ● PF-A4048-2 $\epsilon$





# ● PF-A16048-4 (€

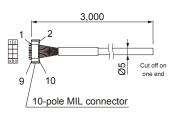




# Optional Accessories (mm)

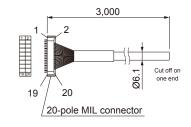
### Trigger Input Cable

Model name: EXCB2-M10-3



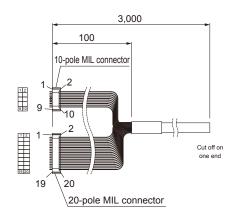
### Parallel Communications Cable

Model name: EXCB2-M20-3



# Parallel Communications and Trigger Input Branch Cable

Model name: EXCB2-M10M20-3



<sup>\*</sup>For Ethernet communications: 1 to 100 µs (in steps of 0.1 µs), 100.5 to 500 µs (in steps of 0.5 µs)
For parallel communications: Low strobe time range (1 to 100 µs, in steps of 0.1 µs), High strobe time range (5 to 500 µs, in steps of 0.5 µs)

# **Optional Accessories**

**Diffusion Plates** Reduces glare, especially problematic in the imaging of glossy workpieces.

Ring type units



Model name	Applicable Light Unit
DF-LDR-PF-36	LDR-PF-36
DF-LDR-PF-54	LDR-PF-54
DF-LDR-PF-75	LDR-PF-75

An adapter is needed for attachment to the Light Unit



Model name	Applicable Light Unit
DF-LDL-PF-52X18	LDL-PF-52X18
DF-LDL-PF-102X18	LDL-PF-102X18
DF-LDL-PF-152X18	LDL-PF-152X18
DF-LDL-PF-52X30	LDL-PF-52X30
DF-LDL-PF-102X30	LDL-PF-102X30
DF-LDL-PF-152X30	LDL-PF-152X30

## Coaxial type units

Light-color



Model name	Applicable Light Unit
DF-LFV3-35	LFV-PF-35
DF-LFV3-50	LFV-PF-50

as those installed at the factory



Model name	Applicable Light Unit
DF-LFV3-35-UF	LFV-PF-35
DF-LFV3-50-UF	LFV-PF-50

# **Polarizing Plates**

Reduces glare when used in combination with a Polarizing Filter on the camera.

Ring type units



Model name	Applicable Light Unit	
PL-LDR-PF-36	LDR-PF-36	
PL-LDR-PF-54	LDR-PF-54	
PL-LDR-PF-75	LDR-PF-75	

Bar type units



Model name	Applicable Light Unit
PL-LDL-PF-52X18-△△	LDL-PF-52X18
PL-LDL-PF-102X18-△△	LDL-PF-102X18
PL-LDL-PF-152X18-△△	LDL-PF-152X18
PL-LDL-PF-52X30-△△	LDL-PF-52X30
PL-LDL-PF-102X30-△△	LDL-PF-102X30
PL-LDL-PF-152X30-△△	LDL-PF-152X30

# **Polarizing Filters**

For use with camera lenses



Model name	Notes		
PL-25	M25.5 P0.5		
PL-25-NL	M25.5 P0.5		
PL-27	M27.0 P0.5		
PL-27-NL	M27.0 P0.5		
PL-30	M30.5 P0.5		
PL-30-NL	M30.5 P0.5		
PL-40	M40.5 P0.5		
PL-40-NL	M40.5 P0.5		
PL-46	M46.0 P0.75		

Note: "-NL" models have a lock

# **Light Control Films**

Improves parallelism of light to reduce light diffraction.

Coaxial type units

Model name	Applicable Light Unit	
LC-LFV3-35	LFV-PF-35	
LC-LFV3-50	LFV-PF-50	

# **Adapters**

For attaching a Diffusion Plate or Polarizing Plate to the Light Unit.

### Ring type units

1	Applicable Light Unit	Model name
	LDR-PF-36	AD-LDR-PF-36
١	LDR-PF-54	AD-LDR-PF-54
	LDR-PF-75	AD-LDR-PF-75
-		

## **Brackets**

LFV-PF-50

Secures Light Units. Bar type

units



Model name	Applicable Light Unit		
BK-LDL-PF	LDL-PF-52X18		
	LDL-PF-102X18		
	LDL-PF-152X18		
	LDL-PF-52X30		
	LDL-PF-102X30		
	LDL-PF-152X30		



Joint Brackets are used to join a dome type unit with a ring or coaxial type unit.





# **Light Joint Brackets**

Model name	Applicable units 1	Applicable units 2
BK-75-JO	HPD-PF-75	HPR-PF-75
BK-100-JO	HPD-PF-100	HPR-PF-100
BK-150-JO	HPD-PF-150	HPR-PF-150
BK-200-JO	HPD-PF-200	HPR-PF-200

### **Coaxial Light Joint Brackets**

Coaxial type units

PL-LFV3-35 PL-LFV3-50

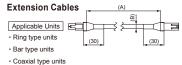
Model name	Applicable units 1	Applicable units 2	
BK-HPD2-75-LFV	HPD-PF-75	LFV-PF-35	
BK-HPD2-100-LFV	HPD-PF-100	LFV-PF-50	
BK-HPD2-150-LFV	HPD-PF-150	LFV-PF-50	

### **Expansion Mounting Brackets**

Model name	Applicable Light Units		
BK-75-CI	HPD-PF-75	HPR-PF-75	
BK-100-CI	HPD-PF-100	HPR-PF-100	
BK-150-CI	HPD-PF-150	HPR-PF-150	
BK-200-CI	HPD-PF-200	HPR-PF-200	

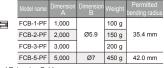
# **Cables**

Connects a Light Unit and Control Unit.



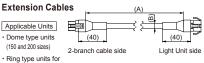
· Dome type units (75 and 100 sizes) · Ring type units for diffused lighting

(75 and 100 sizes)



Dedicated Extension Cable (FCB-PF Series) Control Unit 4 pins 4 pins

These cables are dedicated for HPD-PF-150, HPD-PF-200, HPR-PF-150, and HPR-PF-200.



diffused lighting (150 and 200 sizes)

	Model name	Dimension A	Dimension B	Weight	Permitted bending radius
<b>-</b>	FCB-1-PF-EL9	1,000		100 g	
7	FCB-2-PF-EL9	2,000	Ø7.4	190 g	44.4 mm
de	FCB-3-PF-EL9	3,000		270 g	
	FCB-5-PF-EL9	5,000	Ø9.1	680 g	54.6 mm

2-branch Cable (Included with the Light Unit) Dedicated Extension Cable (FCB-PF-EL9 Series) Control Unit 4 pins (Connected to the same channel)

Polarizing Plates and Diffusion Plates are wear and tear items. Please inspect them periodically and replace them if they are discolored or deformed. For optional accessories, we recommend keeping several to use as replacement parts.

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## **CAUTION**

- To ensure proper and safe use of the product, please read the Instruction Guide completely before using the product.
  The design and specifications of this product are subject to change without notification for product improvement.
  The workpiece imaging examples included in this pamphlet are intended to serve only as references to help you select a suitable Light Unit. Please verify the functionality and conditions required for your particular application before you make a final selection. The sample workpieces used in this pamphlet have been processed specifically for sample imaging. They are not intended to represent product quality and performance.

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<sup>△△ :</sup> Polarizing direction

HO: Light is polarized parallel to the longer edge of the plate. VE: Light is polarized parallel to the shorter edge of the plate