



Digital power supply with enhanced lighting control functions

PD4 Series



60 W model



120 W model

PD4-A Series

NEW

To be available shortly



30 W model

120 W
8-channel model

Features

- Continuous lighting, ON/OFF mode, or strobe mode
- Lighting output of 30 W^{*1} / 60 W^{*2} / 120 W available
- Number of channels: 2 channels / 4 channels / 8 channels^{*3}
- Ethernet / parallel external control
- Trigger input signals and parallel input signals support both NPN and PNP connection.
- 1,024 steps of precise intensity settings
- All types feature natural air cooling, improving installability.
- Can be switched to PWM frequency 500 kHz mode.^{*1}
- Trigger input signal and parallel input signal 5 V input is possible.^{*1}

^{*1} PD4-A Series only

^{*2} PD4 Series only

^{*3} 8-channel is for 120 W model only

^{*4} 256 light intensity setting levels in PWM frequency 500 kHz mode for the PD4-A Series.

Various Lighting Control Functions

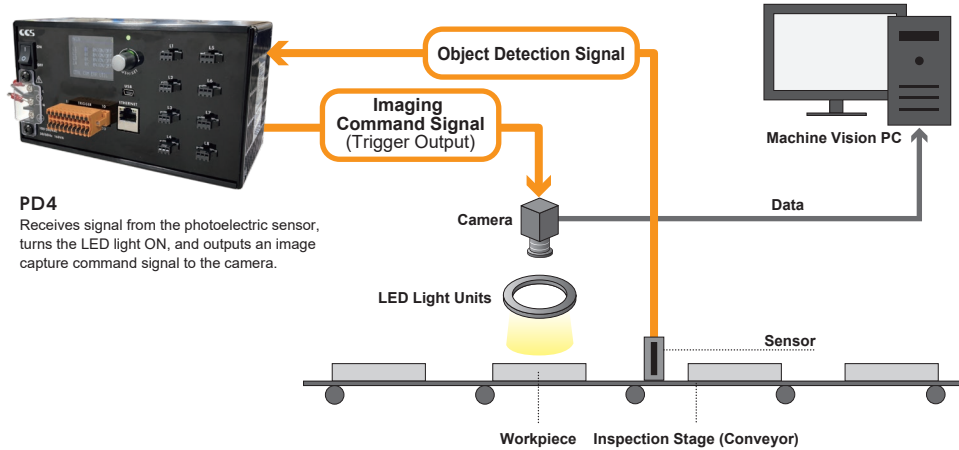
- Turn lights on in desired pattern with sequence control function
- Supports PLC link function for easy integration with PLCs
- Trigger output function simplifies the synchronization of the camera and lighting
- With Recipes setting, save lighting settings in a maximum of 8 recipes
- Real-time information monitoring from applications, such as operating status and operation logs



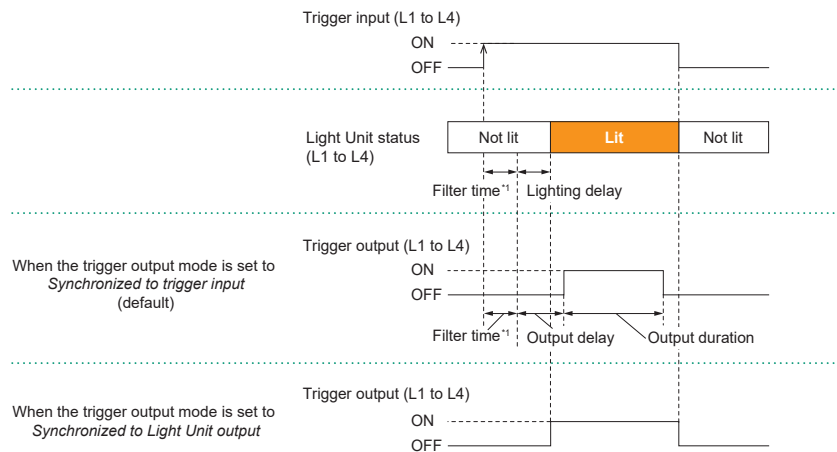
Trigger Output Mode

Sends an output trigger signal to the camera so the timing of the light and camera can be synchronized.

Trigger Output Application Example



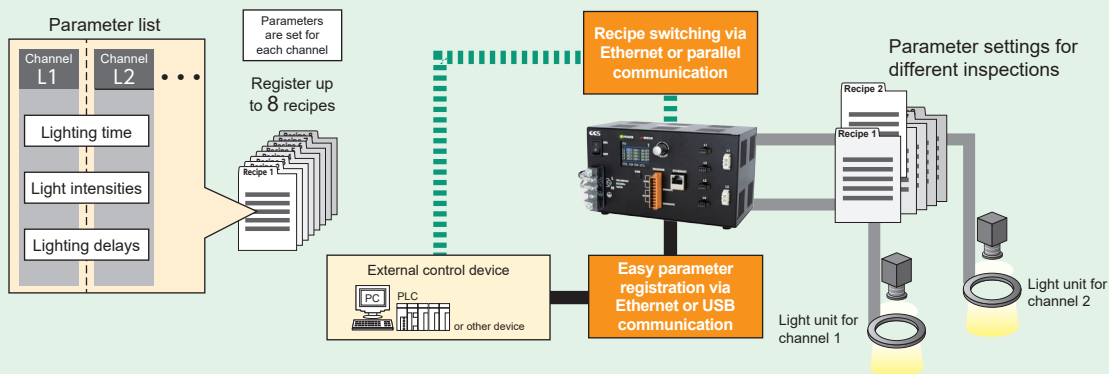
Trigger Output Signal Connection Example



*1 Filter time can be set when noise is mixed in with the signal input from the trigger pin.

Recipes

Save lighting settings in a maximum of 8 recipes. Parameter settings such as intensity values for each channel and other inspection-specific parameter settings can be registered in advance, allowing for easy setting changes simply by recalling recipes.



PD4/PD4-A Series



Refer to our website for product details.

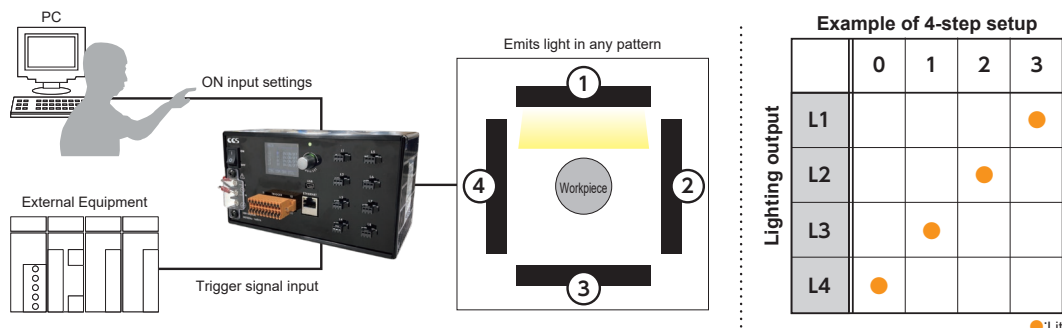
CCS PD4

Search



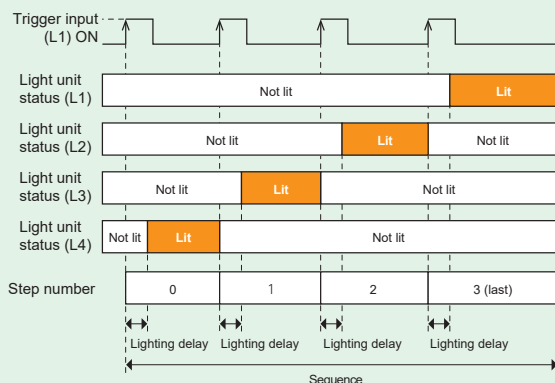
Sequence

Program a maximum of 16 steps of ON input, turn lights on in desired pattern. For example, when using 4-quadrant bar lights or segmented lights to illuminate from multiple directions, the emission patterns for each channel can be stored and switched ON / OFF by trigger input.

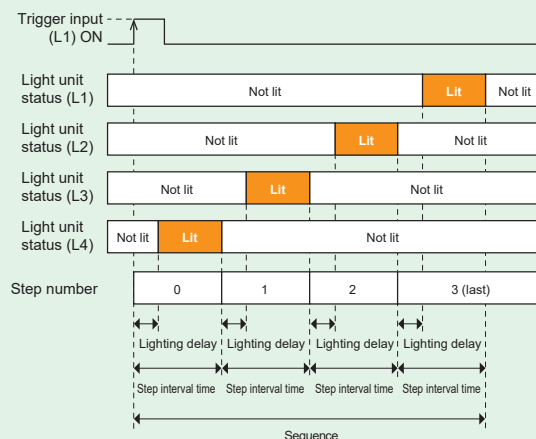


■ Difference in lighting operation depending on trigger operation mode setting values

● When the Set Value of the Trigger Operation Mode Is 1-Trigger 1-Step Sequence Operation



● When the Set Value of the Trigger Operation Mode Is 1-Trigger N-Steps Sequence Operation



- In addition to lighting pattern, light intensity and lighting time can also be set in levels*
- Added function enabling change of lighting pattern implementation order and multiple implementations (up to 32 times)*
- Added mode enabling change of sequence numbers in trigger operation mode via trigger input*

*This function is only available with the PD4-A Series.

■ Sequence Control Application

Examples: Imaging using photometric stereo method

The workpiece is illuminated and imaged in each direction. It is possible to generate images that highlight only the unevenness or extract only the pattern by using the differences of each captured image.

■ Imaging Example (4 Divisions)

Imaged by illumination from 4 directions

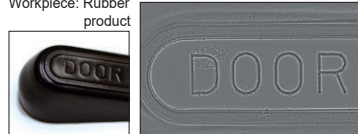


● Character inspection of patterned tiles



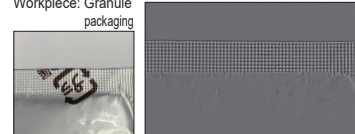
By removing patterns and extracting unevenness, it is possible to acquire images in which characters can be easily recognized.

● Surface imaging on rubber products



By enhancing the unevenness of the rubber product, it is possible to acquire images in which characters can be easily recognized.

● Heat seal inspection



Removes the pattern and halation and obtains information on the unevenness of the heat seal.

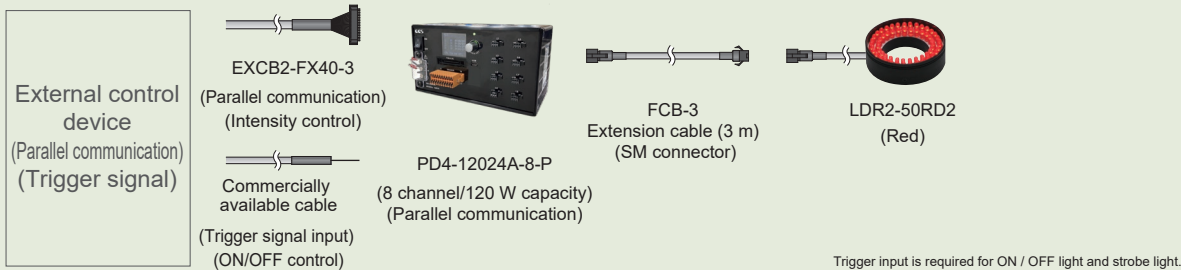


Example System Configuration

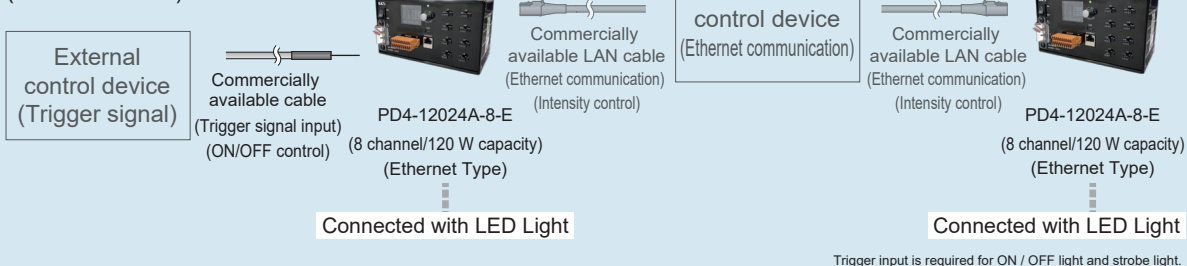
Example:

External control device — External control cables — Control unit — Extension cables — LED light

● Parallel Type



● Ethernet Type (TCP/IP UDP/IP)



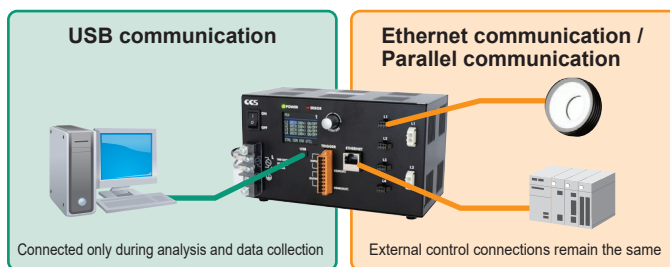
USB Communication

Equipped with a USB connector (Mini-B) to enable data communication with a PC while connected to external control devices.

■ USB Connection Image

All models are equipped with a USB communication function (Mini-B connector) as sub-control separate from main external control (parallel control or Ethernet communication).
Communication is possible even during main external control, so it can be used for setting or to verify operation.

*Use a USB cable with a ferrite core.



Light and power adapter compatibility table (example)

To connect to the HLV3 Series, use a power adapter (sold separately).

Light Model Name	Emitting Color					Power Adapter Model Name (Custom Order)
HLV3-14	RD	SW	BL	GR	—	Model Name: RB-82-24-15SP Quantity of Light: 0.9X, Power Consumption: 7.3W ^{*1}
HLV3-22-1 / -1C	RD	SW	BL	GR	—	Model Name: RB-56-24 Quantity of Light: 0.8X, Power Consumption: 11W ^{*1}
HLV3-22-2 / -2C	RD	SW	BL	GR	—	Model Name: RB-56-24 Quantity of Light: 0.8X, Power Consumption: 18W ^{*1}
HLV3-22-4S / 4M / -4C HLV3-22-NR-4 HLV3-22IR860	RD	SW	BL	GR	IR	Model Name: RB-56-24 Quantity of Light: 0.7X, Power Consumption: 25W ^{*1}

*1 Power consumption is the total value of the applicable light and power adapter. Note) Quantity of light will be lower than when using the PJ Series control unit dedicated for spot lights.

PD4/PD4-A Series



Refer to our website for product details.

CCS PD4

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Common Specification: Parallel Type Model numbers ending with -NC: AC cable not included

Series	PD4 Series				PD4-A Series		
Model Name ¹⁾	PD4-6024-2-P(-NC)	PD4-6024-4-P(-NC)	PD4-12024-2-P(-NC)	PD4-12024-4-P(-NC)	PD4-3024A-2-P(-NC)	PD4-3024A-4-P(-NC)	PD4-12024A-8-P(-NC)
Input power supply	100 to 240 VAC (±10%), 50/60 Hz						
Lighting method	Continuous / Strobe lighting (no overdrive)						
Drive method	Constant-voltage system						
Intensity control method	Continuous lighting: PWM control / Strobe lighting: PWM control and lighting time control						
Number of channels	2 channels	4 channels	2 channels	4 channels	2 channels	4 channels	8 channels
Applicable light units (rated)	Light units with 24 VDC input, Total channels: 60 W (SM connector: one 60 W connector)	Light units with 24 VDC input, Total channels: 120 W (SM connector: one 60 W connector, EL connector: one 120 W connector) *When using EL connector: L1 (CH1), L2 (CH2)			Light units with 24 VDC input, Total channels: 30 W (SM connector: one 30 W connector)	Light units with 24 VDC input, Total channels: 120 W (SM connector: one 60 W connector)	
Trigger input voltage	24 V				5 to 24 V		
PWM frequency	125 kHz				Select from 125 kHz and 500 kHz		
Overcurrent protection	Yes.				Operates at 114% min. of rated output current (per channel) *Do not create an intentional short circuit between the positive (+) and negative (-) outputs.		Operates at 109% min. of rated output current (per channel) *Do not create an intentional short circuit between the positive (+) and negative (-) outputs.
Overpower protection	Yes.				Operates at 119% min. of rated output power (channel total) *Do not create an intentional short circuit between the positive (+) and negative (-) outputs.		Operates at 120% min. of rated output power (channel total) *Do not create an intentional short circuit between the positive (+) and negative (-) outputs.
Overvoltage category	Category II						
Power consumption (max.)	155 VA		170 VA		82 VA		165 VA
Inrush current (typ.) From a cold start	27 A (at 100 VAC), 63 A (at 240 VAC)		14 A (at 100 VAC), 34 A (at 240 VAC)		30 A (at 100 VAC), 70 A (at 240 VAC)		14 A (at 100 VAC), 34 A (at 240 VAC)
Light intensity setting	Select from 1,024 levels and 256 levels *The PD4-A Series has 256 levels when selecting PWM frequency 500 kHz.						
External control method	Parallel control, USB communication						
Operating environment	Temperature: 0 to 40°C, Humidity: 20 to 85% RH (with no condensation), Altitude: 2,000 m max., Protective ground class: Class I, Pollution degree: 2, Indoor use only						
Storage environment	Temperature: -20 to 60°C, Humidity: 20 to 85% RH (with no condensation)						
Cooling method	Natural air cooling						
Applicable standards	CE ²⁾ , UKCA, RoHS compliant						
Material/surface processing	Steel sheet, black (leather satin)				Steel sheet, aluminum, resin, black alumite		
Weight	1.5 kg max.				0.62 kg max.		1.3 kg max.
Accessories	One hardware manual, one Power Terminal Block Cover, two M4 screws for the cover, one 2-m-long 3-prong AC power cable with ground terminal ¹⁾ , one Trigger Terminal Block						

*1 Model numbers ending with -NC do not include an AC cable. Example model number: PD4-3024A-2-P-NC

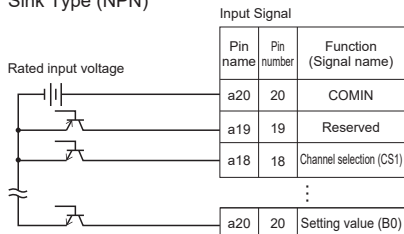
Model number for AC cable alone is ACC-JIS-125-7-M4-2. See P.298 for details.

*2 CE compliance is conditional for PWM frequency 500 kHz. For details, please refer to the operation manual.

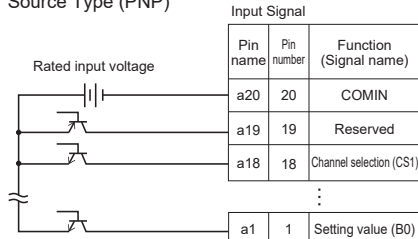
External Signal Connection Example (Both NPN and PNP connections are supported.)

Parallel Input Signal Connection Example

Sink Type (NPN)

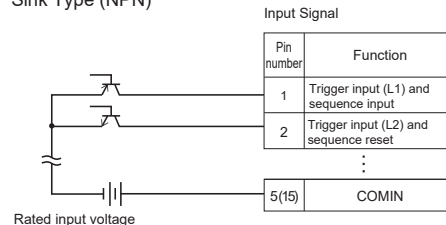


Source Type (PNP)

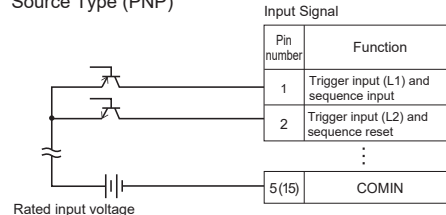


External Trigger Input Signal Connection Example

Sink Type (NPN)



Source Type (PNP)



Connection Specifications (Per 1 Terminal)				
Series	Rated input voltage	Maximum input voltage	Photocoupler ON voltage/ON current	Photocoupler OFF voltage
PD4 Series	24 VDC	26.4 VDC	21.6 V or more/ 1.4 mA or more	1.5 VDC or less
PD4-A Series	When set at 5 V		4.5 V or more/ 3 mA or more	0.8 VDC or less
	When set at 24 V		21.6 V or more/ 3 mA or more	8 VDC or less

Connection Specifications (Per 1 Terminal)				
Series	Rated input voltage	Maximum input voltage	Photocoupler ON voltage/ON current	Photocoupler OFF voltage
PD4 Series	5 to 24 VDC	26.4 VDC	21.6 V or more/ 1.4 mA or more	1.5 VDC or less
PD4-A Series			4.5 V or more/ 10 mA or more	0.8 VDC or less

Setting Value	Photocoupler	Data	Signal input through the write pin
ACTIVE HI (default)	OFF	0	OFF
	ON	1	ON
ACTIVE LO	OFF	1	ON
	ON	0	OFF

Setting Value	Photocoupler	When in ON/OFF Mode	When in Strobe Mode
ACTIVE HI (default)	OFF	Light Unit OFF	When the photocoupler switches from OFF to ON, the light comes on with the specified ON time
	ON	Light Unit ON	
ACTIVE LO	OFF	Light Unit ON	When the photocoupler switches from ON to OFF, the light comes on with the specified ON time
	ON	Light Unit OFF	



Common Specification: Ethernet Type Model numbers ending with -NC: AC cable not included

Series	PD4 Series				PD4-A Series		
Model Name ^{*)}	PD4-6024-2-E(-NC)	PD4-6024-4-E(-NC)	PD4-12024-2-E(-NC)	PD4-12024-4-E(-NC)	PD4-3024A-2-E(-NC)	PD4-3024A-4-E(-NC)	PD4-12024A-8-E(-NC)
Input power supply	100 to 240 VAC (±10%), 50/60 Hz						
Lighting method	Continuous / Strobe lighting (no overdrive)						
Drive method	Constant-voltage system						
Intensity control method	Continuous lighting: PWM control / Strobe lighting: PWM control and lighting time control						
Number of channels	2 channels	4 channels	2 channels	4 channels	2 channels	4 channels	8 channels
Applicable light units (rated)	Light units with 24 VDC input, Total channels: 60 W (SM connector: one 60 W connector)		Light units with 24 VDC input, Total channels: 120 W (SM connector: one 60 W connector, EL connector: one 120 W connector) *When using EL connector: L1 (CH1), L2 (CH2)		Light units with 24 VDC input, Total channels: 30 W (SM connector: one 30 W connector)		Light units with 24 VDC input, Total channels: 120 W (SM connector: one 60 W connector)
Trigger input voltage	24 V				5 to 24 V		
PWM frequency	125 kHz				Select from 125 kHz and 500 kHz		
Overcurrent protection	Yes.				Operates at 114% min. of rated output current (per channel) *Do not create an intentional short circuit between the positive (+) and negative (-) outputs.		Operates at 109% min. of rated output current (per channel) *Do not create an intentional short circuit between the positive (+) and negative (-) outputs.
Overpower protection	Yes.				Operates at 119% min. of rated output power (channel total) *Do not create an intentional short circuit between the positive (+) and negative (-) outputs.		Operates at 120% min. of rated output power (channel total) *Do not create an intentional short circuit between the positive (+) and negative (-) outputs.
Overvoltage category	Category II						
Power consumption (max.)	155 VA		170 VA		84 VA		165 VA
Inrush current (typ.) From a cold start	27 A (at 100 VAC), 63 A (at 240 VAC)		14 A (at 100 VAC), 34 A (at 240 VAC)		30 A (at 100 VAC), 70 A (at 240 VAC)		14 A (at 100 VAC), 34 A (at 240 VAC)
Light intensity setting	Select from 1,024 levels and 256 levels *The PD4-A Series has 256 levels when selecting PWM frequency 500 kHz.						
External control method	Ethernet communication, PLCCOM communication, USB communication						
Operating environment	Temperature: 0 to 40°C, Humidity: 20 to 85% RH (with no condensation), Altitude: 2,000 m max., Protective ground class: Class I, Pollution degree: 2, Indoor use only						
Storage environment	Temperature: -20 to 60°C, Humidity: 20 to 85% RH (with no condensation)						
Cooling method	Natural air cooling						
Applicable standards	CE ²⁾ , UKCA, KC (model number ending with "-NC" only), RoHS compliant						
Material/surface processing	Steel sheet, black (leather satin)				Steel sheet, aluminum, resin, black alumite		
Weight	1.5 kg max.				0.62 kg max.		1.3 kg max.
Accessories	One hardware manual, one Power Terminal Block Cover, two M4 screws for the cover, one 2-m-long 3-prong AC power cable with ground terminal ^{*)} , one Trigger Terminal Block						

*1 Model numbers ending with -NC do not include an AC cable. Example model number: PD4-3024A-2-E-NC

Model number for AC cable alone is ACC-JIS-125-7-M5-2. See P.298 for details.

*2 CE compliance is conditional for PWM frequency 500 kHz. For details, please refer to the operation manual.

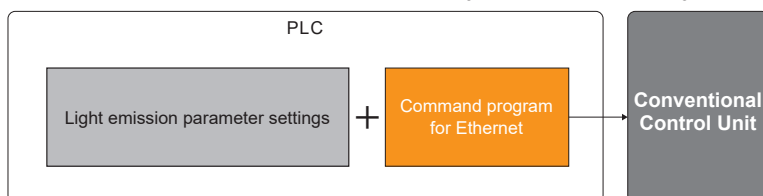
PLCCOM Communication

Easily control lighting and read/write data without creating complicated programs for Ethernet.

Without PLCCOM Communication <For Conventional Control Units>

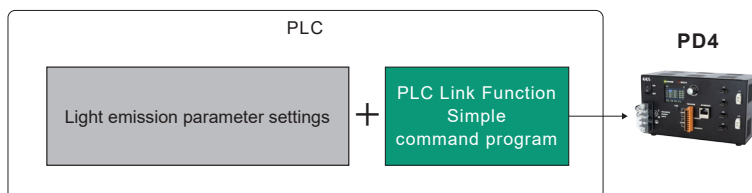
Ethernet Communication Program PLCCOM Communication Program

Complex command programs are required to set various lighting parameters.



With PLCCOM Communication <For PD4>

Set and control various lighting parameters with a simple command program thanks to the PLC link function.



PLCCOM Communication Specifications

For PLCs supporting MC protocol	For PLCs supporting FINS commands
<ul style="list-style-type: none"> ●Device : Data register ●Protocol : MC protocol for MELSEC-Q Series ●Frame : 3E frame ●Transmission code : Binary ●Transport : TCP or UDP 	<ul style="list-style-type: none"> ●I/O Memory : DM Area ●Protocol : FINS Commands ●Transmission code : Binary ●Transport : TCP or UDP ●FINS node address : For the TCP setting, specify the address that is automatically assigned by the PLC. For the UDP setting, specify the 4th octet of the IP address of the control unit. (Eg. When the IP address is 192.168.0.123, specify 123.)

For details, see "Overview of PLCCOM Communication" on the operation manual.

Can be downloaded from the web page. <https://www.ccs-grp.com/products/series/371>

PD4/PD4-A Series



Refer to our website for product details.

CCS PD4

► Search

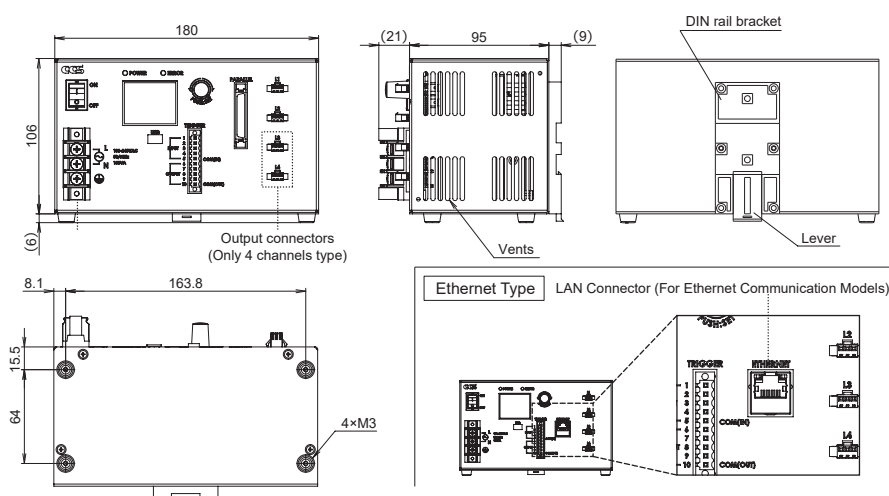


➤ Dimensions (mm)

● PD4 Series

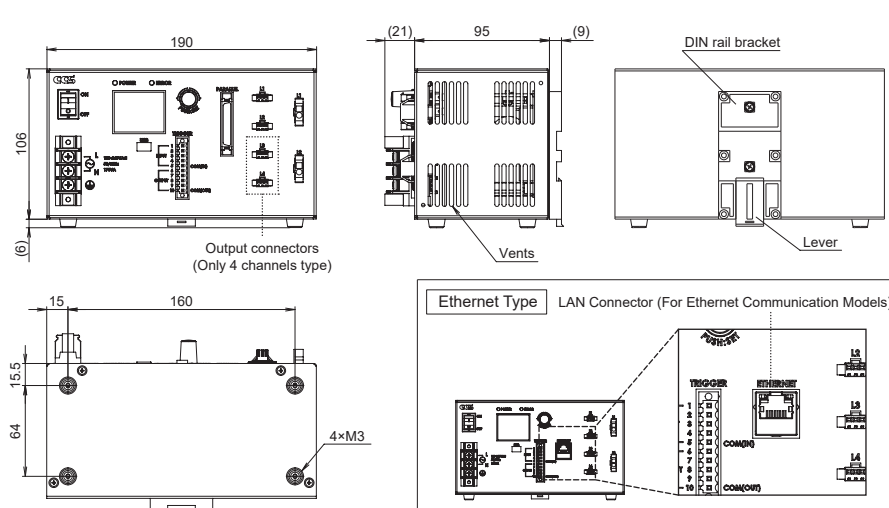
PD4-6024-4-E / PD4-6024-4-P / PD4-6024-2-E / PD4-6024-2-P

Parallel Type



PD4-12024-4-E / PD4-12024-4-P / PD4-12024-2-E / PD4-12024-2-P

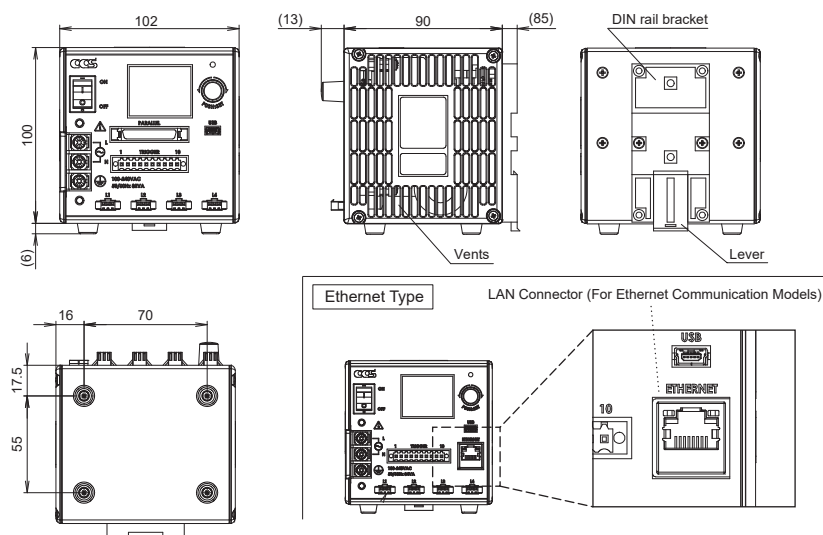
Parallel Type



● PD4-A Series

PD4-3024A-2-E / PD4-3024A-2-P / PD4-3024A-4-E / PD4-3024A-4-P

Parallel Type



Various technical documents available.

PDF Drawings

DXF Drawings

Product Brochures

Instruction Guides

3D CAD

Data Sheets

Imaging Examples

Digital Catalogs

Register to use them.

PD4/PD4-A

PD3

PD2

CD-VA

POD

PTU2

PF

CX

CN-EPOE

CN-4024-2-EIPT

PB-2430-1

CC-ST-1024

PJ2

PJ

CC-PJ-0707

PSCC

PSB4

PSB3-30024

Lens Filters

Diffusion Plates

Polarizing Plates

Light Control Films

Fixtures, etc.

Brackets

SM/EL Cables



Vision Light Tech

creating optical solutions

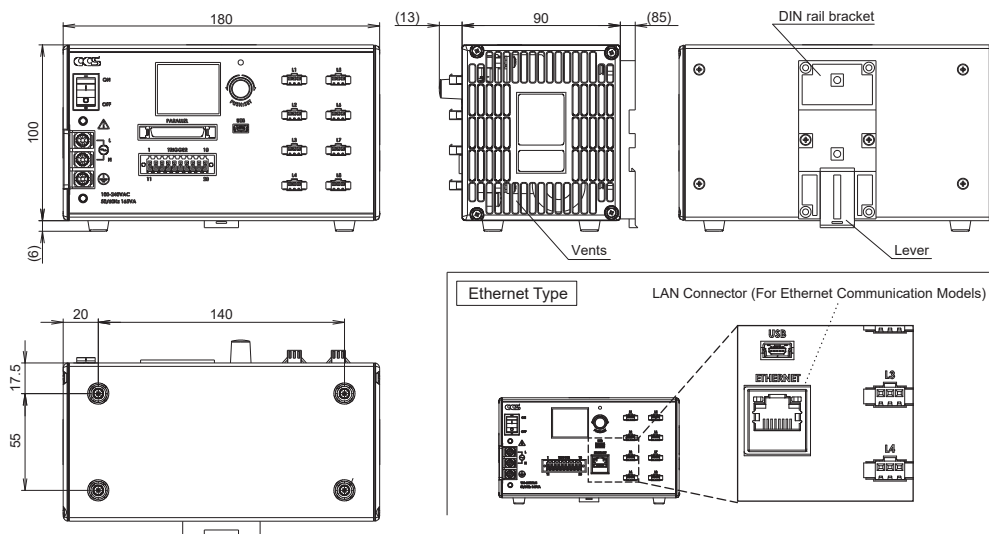
PD4/PD4-A
PD3
PD2
CD-VA
POD
PTU2
PF
CX
CN-EPOE
CN-4024-2-EIPT
PB-2430-1
CC-ST-1024
PJ2
PJ
CC-PJ-0707
PSCC
PSB4
PSB3-30024

Lens Filters
Diffusion Plates
Polarizing Plates
Light Control Films
Fixtures, etc.
Brackets
SM/EL Cables

Dimensions (mm)

PD4-12024A-8-E / PD4-12024A-8-P

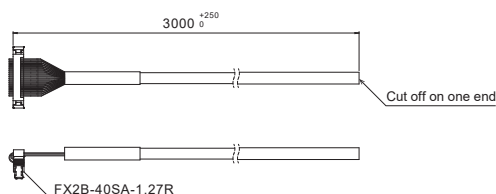
Parallel Type



Options

Parallel Communication Cable Model Name: EXCB2-FX40-3
Used for performing external control via parallel communication.

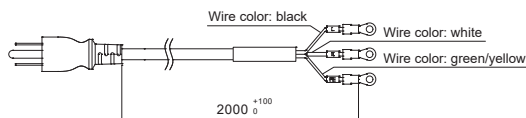
Dimensions (mm)



PIN No	Line Color	Marking	PIN No	Line Color	Marking	PIN No	Line Color	Marking	PIN No	Line Color	Marking
1	Orange	Red 1	11	Orange	Red 2	21	Orange	Red 3	31	Orange	Red 4
2	Orange	Black 1	12	Orange	Black 2	22	Orange	Black 3	32	Orange	Black 4
3	Gray	Red 1	13	Gray	Red 2	23	Gray	Red 3	33	Gray	Red 4
4	Gray	Black 1	14	Gray	Black 2	24	Gray	Black 3	34	Gray	Black 4
5	White	Red 1	15	White	Red 2	25	White	Red 3	35	White	Red 4
6	White	Black 1	16	White	Black 2	26	White	Black 3	36	White	Black 4
7	Yellow	Red 1	17	Yellow	Red 2	27	Yellow	Red 3	37	Yellow	Red 4
8	Yellow	Black 1	18	Yellow	Black 2	28	Yellow	Black 3	38	Yellow	Black 4
9	Pink	Red 1	19	Pink	Red 2	29	Pink	Red 3	39	Pink	Red 4
10	Pink	Black 1	20	Pink	Black 2	30	Pink	Black 3	40	Pink	Black 4

AC Power Cable Model Name: ACC-JIS-125-7-M4-2

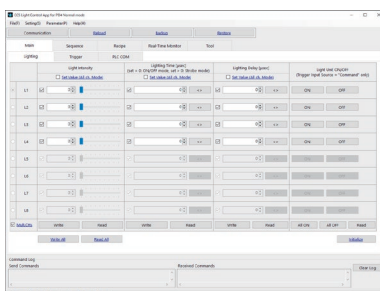
* Model numbers ending with -NC do not include an AC cable.



Setting Applications

- All functions can be set, from basic lighting functions such as light intensity and lighting time to applied functions such as trigger output, recipe setting, and sequence control.
- Information such as lighting operation status and operation log can be monitored in real time

Image of setting screen



* Setting applications available differ between PD4 Series and PD4-A Series.

Please download from our website upon confirmation of the existing power supply series.

You can inquire using our website.

Sample Testing | Light Unit Selection | Free Product Trial | Custom Orders | Product Details | Pricing/Quotation | Discontinued Products

Inquire on our website here.
<https://www.ccs-grp.com/contact/>